

1850200	E500_0001	Stacker Stapler: Error in CAN communication	Communication failed between the host machine and the Finisher / Paper Folding Unit / Booklet Trimmer / Two-Knife Booklet Trimmer.	<ol style="list-style-type: none"> <li>1. Check the connection of the CAN cable.</li> <li>2. Replace the CAN driver PCB.</li> <li>3. Replace the finisher controller PCB.</li> <li>4. Check the connection between Finisher and Paper Folding Unit / Booklet Trimmer / Two-Knife Booklet Trimmer.</li> <li>5. Replace the DC controller PCB / Booklet Trimmer controller PCB / Two-Knife Booklet Trimmer controller PCB.</li> </ol> <p>* If any of those is not assumed as a cause, this error might have occurred on another option.</p>
1850201	E500_0022	Stacker Stapler: Error due to unexpected operation	-	If an error cannot be released by turning OFF/ON the power, contact a sales company.
1850202	E500_0098	Stacker Stapler: Error due to unexpected operation	-	If an error cannot be released by turning OFF/ON the power, contact a sales company.
1850203	E500_0099	Stacker Stapler: Error due to unexpected operation	-	If an error cannot be released by turning OFF/ON the power, contact a sales company.
1850204	E500_00D4	Stacker Stapler: Error due to unexpected operation	-	If an error cannot be released by turning OFF/ON the power, contact a sales company.
1850206	E503_0002	Stacker Stapler: Error in communication between the finisher - saddle stitcher	Communication failed between the finisher and the saddle stitcher	<ol style="list-style-type: none"> <li>1. Check the connector of the finisher controller PCB.</li> <li>2. Check the connector of the saddle stitcher controller PCB.</li> <li>3. Replace the finisher controller PCB.</li> <li>4. Replace the saddle stitcher controller PCB.</li> </ol>
1850209	E503_0006	Stacker Stapler: Error in communication between the finisher - paper folding unit	Communication failed from the finisher to the paper folding unit	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>- AC Cable of the Paper Folding Unit</li> <li>- Cable between the Finisher and the Paper Folding Unit</li> <li>- Paper Folding Unit Controller PCB</li> <li>- Finisher Controller PCB (UN3) (Unit of replacement: FINISHER CONTROLLER PCB ASS'Y)</li> </ul> <p>[Remedy] Check/replace the related harness/cable, connector and parts.</p> <p>[Reference]</p> <ul style="list-style-type: none"> <li>- After replacement of the Finisher Controller PCB, refer to "Adjustments&gt; Adjustment when Replacing the Parts&gt; Points to Note when Replacing the Finisher Controller PCB" in the Service Manual for the Finisher.</li> </ul>
1850218	E503_0061	Stacker Stapler: Error in communication between the finisher - paper folding unit	Communication failed between the finisher - paper folding unit	<ol style="list-style-type: none"> <li>1. Check the connector of the finisher controller PCB.</li> <li>2. Check the connector of the paper folding unit controller PCB.</li> <li>3. Replace the finisher controller PCB.</li> <li>4. Replace the paper folding unit controller PCB.</li> </ol>
1850219	E503_0062	Stacker Stapler: Error in communication between the finisher - paper folding unit	Communication failed between the finisher and the paper folding unit.	<ol style="list-style-type: none"> <li>1. Check the connector of the finisher controller PCB.</li> <li>2. Check the connector of the paper folding unit controller PCB.</li> <li>3. Replace the finisher controller PCB.</li> <li>4. Replace the paper folding unit controller PCB.</li> </ol>
1850220	E503_0081	Stacker Stapler: Error in communication between the saddle stitcher - trimmer	Communication failed between the finisher - trimmer	<ol style="list-style-type: none"> <li>1. Check the connection between the saddle stitcher and the trimmer.</li> <li>2. Replace the trimmer controller PCB.</li> <li>3. Replace the saddle stitcher controller PCB.</li> <li>4. Replace the finisher controller PCB.</li> </ol>
1850221	E503_0082	Stacker Stapler: Error in communication between the saddle stitcher - trimmer	Communication failed between the finisher and the trimmer.	<ol style="list-style-type: none"> <li>1. Check the connection between the saddle stitcher and the trimmer.</li> <li>2. Replace the trimmer controller PCB.</li> <li>3. Replace the saddle stitcher controller PCB.</li> <li>4. Replace the finisher controller PCB.</li> </ol>
1850222	E503_8004	Stacker Stapler: Error in option communication (trimmer)	Communication cannot be make with the trimmer.	<ol style="list-style-type: none"> <li>1. Check of the connection of the communication cable.</li> <li>2. Replace the communication cable.</li> <li>3. Replace the PCB of the trimmer.</li> <li>4. Replace the finisher controller PCB.</li> </ol>
1850224	E505_0008	Stacker Stapler: Error in reading of multi functional folding	Reading of EEPROM of multi functional folding machine failed.	Replace the EEPROM.
1850225	E505_0009	Stacker Stapler: Error in writing of multi functional folding	Writing of EEPROM of multi functional folding machine failed.	Replace the EEPROM.
1850226	E509_0002	Stacker Stapler: Error in BootROM	Combination of finisher controller and BootROM is mismatch.	Replace the BootROM.
1850227	E509_0004	Stacker Stapler: Error in trimmer B1 connection	Trimmer B1 is connected.	Connect a different trimmer.
1850228	E514_8001	Stacker Stapler: Error in assist operation (Fin-AF)	Assist HP sensor does not come ON within 5 sec after the assist motor starts operation.	<ol style="list-style-type: none"> <li>a-1. Check the connector of assist HP sensor.</li> <li>a-2. Check the connector of assist motor.</li> <li>a-3. Replace the assist HP sensor.</li> <li>a-4. Replace the assist motor.</li> <li>a-5. Replace the finisher controller PCB.</li> </ol>
1850229	E514_8002	Stacker Stapler: Error in assist operation (Fin-AF)	Assist HP sensor does not go OFF within 5 sec after the assist motor starts operation.	<ol style="list-style-type: none"> <li>a-1. Check the connector of assist HP sensor.</li> <li>a-2. Check the connector of assist motor.</li> <li>a-3. Replace the assist HP sensor.</li> <li>a-4. Replace the assist motor.</li> <li>a-5. Replace the finisher controller PCB.</li> </ol>
1850236	E530_8001	Stacker Stapler: Error in rear alignment motor (Fin-AF)	Rear alignment HP sensor does not go OFF within 5 sec after the rear alignment motor starts operation.	<ol style="list-style-type: none"> <li>a-1. Check the connector of rear alignment HP sensor.</li> <li>a-2. Check the connector of rear alignment motor.</li> <li>a-3. Replace the rear alignment HP sensor.</li> <li>a-4. Replace the rear alignment motor.</li> <li>a-5. Replace the finisher controller PCB.</li> </ol>
1850237	E530_8002	Stacker Stapler: Error in rear alignment motor (Fin-AF)	Rear alignment HP sensor does not go OFF within 5 sec after the rear alignment motor starts operation.	<ol style="list-style-type: none"> <li>a-1. Check the connector of rear alignment HP sensor.</li> <li>a-2. Check the connector of rear alignment motor.</li> <li>a-3. Replace the rear alignment HP sensor.</li> <li>a-4. Replace the rear alignment motor.</li> <li>a-5. Replace the finisher controller PCB.</li> </ol>
1850238	E531_8001	Stacker Stapler: Error in staple (Fin-AF)	Staple position HP sensor does not come ON within 500 msec after the staple motor starts operation.	<ol style="list-style-type: none"> <li>a-1. Check the connector of the staple unit, and replace the unit if necessary.</li> <li>a-2. Check the connector of the staple position HP sensor, and replace the sensor if necessary.</li> <li>a-3. Replace the finisher controller PCB.</li> </ol>

1850239	E531_8002	Stacker Stapler: Error in staple (Fin-AF)	Staple position HP sensor does not go OFF within 500 msec after the staple motor starts operation.	a-1. Check the connector of the staple unit, and replace the unit if necessary. a-2. Check the connector of the staple position HP sensor, and replace the sensor if necessary. a-3. Replace the finisher controller PCB.
1850241	E532_8001	Stacker Stapler: Error in staple slide (Fin-AF)	Staple position HP sensor does not come ON within 500 msec after the staple shift motor starts operation.	a-1. Check the connector of the staple shift motor, and replace the motor if necessary. a-2. Check the connector of the staple position HP sensor, and replace the sensor if necessary. a-3. Replace the finisher controller PCB.
1850242	E532_8002	Stacker Stapler: Error in staple slide (Fin-AF)	Staple position HP sensor does not go OFF within 500 msec after the staple shift motor starts operation.	a-1. Check the connector of the staple shift motor, and replace the motor if necessary. a-2. Check the connector of the staple position HP sensor, and replace the sensor if necessary. a-3. Replace the finisher controller PCB.
1850247	E535_8001	Stacker Stapler: Error in swing guide motor	Swing guide open sensor does not come ON within 2 sec after the swing guide motor starts operation.	1. Check the connector of the swing guide motor, and replace the motor if necessary. 2. Check the connector of swing guide open sensor, and replace the sensor if necessary. 3. Replace the finisher controller PCB.
1850248	E535_8002	Stacker Stapler: Error in swing guide motor	Swing guide open sensor does not go OFF within 2 sec after the swing guide motor starts operation.	1. Check the connector of the swing guide motor, and replace the motor if necessary. 2. Check the connector of swing guide open sensor, and replace the sensor if necessary. 3. Replace the finisher controller PCB.
1850249	E537_8001	Stacker Stapler: Error in front alignment motor (Fin-AF)	Front alignment HP sensor does not come ON within 5 sec after the front alignment motor starts operation.	a-1. Check the connector of the front alignment HP sensor. a-2. Check the connector of the front alignment motor. a-3. Replace the front alignment HP sensor. a-4. Replace the front alignment motor. a-5. Replace the finisher controller PCB.
1850250	E537_8002	Stacker Stapler: Error in front alignment motor (Fin-AF)	Front alignment HP sensor does not come ON within 5 sec after the front alignment motor starts operation.	a-1. Check the connector of the front alignment HP sensor. a-2. Check the connector of the front alignment motor. a-3. Replace the front alignment HP sensor. a-4. Replace the front alignment motor. a-5. Replace the finisher controller PCB.
1850251	E539_8001	Stacker Stapler: Error in delivery angle adjustment motor (HP sensor delay)	HP sensor does not come ON within 5 sec after the operation start.	1. Check the connector of the delivery angle HP sensor. 2. Check the connector of the delivery angle adjustment motor. 3. Replace the delivery angle HP sensor. 4. Replace the delivery angle adjustment motor. 5. Replace the finisher controller PCB.
1850252	E539_8002	Stacker Stapler: Error in delivery angle adjustment motor (HP sensor stationary)	HP sensor does not go OFF within 5 sec after the operation start.	1. Check the connector of the delivery angle HP sensor. 2. Check the connector of the delivery angle adjustment motor. 3. Replace the delivery angle HP sensor. 4. Replace the delivery angle adjustment motor. 5. Replace the finisher controller PCB.
1850254	E540_8001	Stacker Stapler: Error in tray A (upper tray) (Fin-AF)	Tray A rotation sensor does not come ON within 300 msec after the tray A up/down motor starts operation.	a-1. Check the connector of the tray A rotation sensor. a-2. Check the connector of the tray A up/down motor. a-3. Replace the tray A rotation sensor. a-4. Replace the tray A up/down motor. a-5. Replace the finisher controller PCB.
1850255	E540_8002	Stacker Stapler: Error in tray A (upper tray) (Fin-AF)	Detected position of tray A is below the tray B.	a-1. Check the connector of the tray A area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB.
1850256	E540_8003	Stacker Stapler: Error in tray A (upper tray) (Fin-AF)	Tray adjacent switch is activated.	a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB.
1850258	E540_80FF	Stacker Stapler: Error in tray A (upper tray)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts	1. Check the connector of the tray A rotation sensor.2. Check the connector of the tray A up/down motor.3. Replace the tray A rotation sensor.4.
1850260	E542_8001	Stacker Stapler: Error in tray B (lower tray) (Fin-AF)	Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation.	a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB.
1850261	E542_8002	Stacker Stapler: Error in tray B (lower tray) (Fin-AF)	Detected position of tray B is above the intermediate process tray outlet.	a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB.
1850262	E542_8003	Stacker Stapler: Error in tray B (lower tray) (Fin-AF)	Tray adjacent switch is activated.	a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB.
1850264	E542_80FF	Stacker Stapler: Error in tray B (lower tray)	Up/down operation is not completed within 25 sec after the tray B up/down motor starts operation.	1. Check the connector of the tray B rotation sensor. 2. Check the connector of the tray B up/down motor. 3. Replace the tray B rotation sensor. 4. Replace the tray B up/down motor. 5. Replace the finisher controller PCB.
1850268	E551_0001	Stacker Stapler: Error in power fan	The lock signal is detected 1.2 sec or more while the fan operation.	1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB.
1850269	E551_0002	Stacker Stapler: Error in feed fan	The lock status is released when the fan stops.	1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB.
1850271	E566_8001	Stacker Stapler: Error in side registration detection	Side registration sensor does not come ON within 5 sec after the side registration detection unit shift motor starts operation.	1. Check the connector of the side registration detection unit shift motor and the side registration sensor, and replace the motor/the sensor if necessary.
1850272	E566_8002	Stacker Stapler: Error in side registration detection	Side registration sensor does not go OFF within 5 sec after the side registration detection unit shift motor starts operation.	1. Check the connector of the side registration detection unit shift motor and the side registration sensor, and replace the motor/the sensor if necessary.
1850273	E567_8001	Stacker Stapler: Error in shift roller operation	Shift roller unit HP sensor does not come ON within 5 sec after the side registration shift motor starts operation.	1. Check the connector of the side registration shift motor and the shift roller unit HP sensor, and replace the motor/the sensor if necessary. 2. Replace the finisher controller PCB.

1850274	E567_8002	Stacker Stapler: Error in shift roller operation	Shift roller unit HP sensor does not go OFF within 5 sec after the side registration shift motor starts operation.	1. Check the connector of the side registration shift motor and the shift roller unit HP sensor, and replace the motor/the sensor if necessary. 2. Replace the finisher controller PCB.
1850275	E568_8001	Stacker Stapler: Error in feed roller disengage operation (Fin-AF)	Feed roller HP sensor does not come ON within 5 sec after the feed roller disengage motor starts operation.	a-1. Check the connector of the feed roller disengage motor and the feed roller HP sensor, and replace the motor/the sensor if necessary. a-2. Replace the finisher controller PCB.
1850276	E568_8002	Stacker Stapler: Error in feed roller disengage operation (Fin-AF)	Feed roller HP sensor does not go OFF within 5 sec after the feed roller disengage motor starts operation.	a-1. Check the connector of the feed roller disengage motor and the feed roller HP sensor, and replace the motor/the sensor if necessary. a-2. Replace the finisher controller PCB. b-3. Replace the finisher controller PCB.
1850281	E56F_8001	Stacker Stapler: Error in inlet roller disengage operation	Feed roller HP sensor does not come ON within 5 sec after the inlet roller disengage motor starts operation.	1. Check the connectors of the inlet roller disengage motor and the inlet roller HP sensor, and replace the motor/the sensor if necessary. 2. Replace the finisher controller PCB.
1850282	E56F_8002	Stacker Stapler: Error in inlet roller disengage operation	Feed roller HP sensor does not go OFF within 5 sec after the inlet roller disengage motor starts operation.	1. Check the connectors of the inlet roller disengage motor and the inlet roller HP sensor, and replace the motor/the sensor if necessary. 2. Replace the finisher controller PCB.
1850283	E577_8001	Stacker Stapler: Error in paddle rotation/up and down operation	Paddle rotation HP sensor does not come ON within 5 sec after the paddle rotation motor starts operation.	1. Replace the paddle rotation motor and the paddle rotation HP sensor. 2. Replace the finisher controller PCB.
1850284	E577_8002	Stacker Stapler: Error in paddle rotation/up and down operation	Paddle rotation HP sensor does not go OFF within 5 sec after the paddle rotation motor starts operation.	1. Replace the paddle rotation motor and the paddle rotation HP sensor. 2. Replace the finisher controller PCB.
1850285	E577_8003	Stacker Stapler: Error in paddle rotation/up and down operation	Paddle up/down HP sensor does not come ON within 5 sec after the paddle up/down motor starts operation.	1. Check the connectors of the paddle up/down motor and the paddle up/down HP sensor, and replace the motor/the sensor if necessary. 2. Replace the finisher controller PCB.
1850286	E577_8004	Stacker Stapler: Error in paddle rotation/up and down operation	Paddle up/down HP sensor does not go OFF within 5 sec after the paddle up/down motor starts operation.	1. Check the connectors of the paddle up/down motor and the paddle up/down HP sensor, and replace the motor/the sensor if necessary. 2. Replace the finisher controller PCB.
1850287	E578_8001	Stacker Stapler: Error in feed belt operation (Fin-AF)	Feed belt HP sensor does not come ON within 5 sec after the feed belt shift motor starts operation.	a-1. Check the connectors of the feed belt shift motor and the feed belt HP sensor, and replace the motor/the sensor if necessary. a-2. Replace the finisher controller PCB.
1850288	E578_8002	Stacker Stapler: Error in feed belt operation (Fin-AF)	Feed belt HP sensor does not go OFF within 5 sec after the feed belt shift motor starts operation.	a-1. Check the connectors of the feed belt shift motor and the feed belt HP sensor, and replace the motor/the sensor if necessary. a-2. Replace the finisher controller PCB.
1850289	E57A_8001	Stacker Stapler: Error in process stopper operation	Paper edge area HP sensor does not come ON within 5 sec after the process stopper shift motor starts operation.	1. Check the connectors of the process stopper shift motor and the process tray HP sensor, and replace the motor/the sensor if necessary. 2. Replace the finisher controller PCB.
1850290	E57A_8002	Stacker Stapler: Error in process stopper operation	Paper edge area HP sensor does not go OFF within 5 sec after the process stopper shift motor starts operation.	1. Check the connectors of the process stopper shift motor and the process tray HP sensor, and replace the motor/the sensor if necessary. 2. Replace the finisher controller PCB.
1850291	E57A_8003	Stacker Stapler: Error in process stopper operation	When the paper edge stopper starts operation, the stapler interferes and operation cannot proceed.	1. Check the connector of the process stopper shift motor, and replace the motor if necessary. 2. Replace the finisher controller PCB.
1850292	E57B_8001	Stacker Stapler: Error in paper rear edge drop operation (Fin-AF)	Paper edge drop HP sensor does not come ON within 5 sec after the paper rear edge drop motor starts operation.	a-1. Check the connectors of the paper rear edge drop motor and the paper rear edge drop HP sensor, and replace the motor/the sensor if necessary.
1850293	E57B_8002	Stacker Stapler: Error in paper rear edge drop operation (Fin-AF)	The paper trailing edge pushing guide HP sensor does not detect the paper trailing edge pushing guide.	1. Check the connector of the paper trailing edge pushing guide HP sensor (S113), and replace the sensor if necessary. 2. Check the connector of the paper trailing edge pushing guide motor (M113), and replace the motor if necessary. 3. Replace the finisher controller PCB.
1850294	E57C_8001	Stacker Stapler: Error in upper guide operation (Fin-AF)	Upper guide HP sensor does not come ON within 5 sec after the upper guide motor starts operation.	a-1. Check the connectors of the upper guide motor and the upper guide HP sensor, and replace the motor/the sensor if necessary. a-2. Replace the finisher controller PCB.
1850295	E57C_8002	Stacker Stapler: Error in upper guide operation (Fin-AF)	Upper guide HP sensor does not go OFF within 5 sec after the upper guide motor starts operation.	a-1. Check the connectors of the upper guide motor and the upper guide HP sensor, and replace the motor/the sensor if necessary. a-2. Replace the finisher controller PCB.
1850296	E583_8001	Stacker Stapler: Error in stack delivery auxiliary tray operation (Fin-AF)	Stack delivery auxiliary tray HP sensor does not come ON within 5 sec after the stack delivery auxiliary motor starts operation.	a-1. Check the connectors of the stack delivery auxiliary motor and the stack delivery auxiliary tray HP sensor, and replace the motor/the sensor if necessary.
1850297	E583_8002	Stacker Stapler: Error in stack delivery auxiliary tray operation (Fin-AF)	Stack delivery auxiliary tray HP sensor does not go OFF within 5 sec after the stack delivery auxiliary motor starts operation.	a-1. Check the connectors of the stack delivery auxiliary motor and the stack delivery auxiliary tray HP sensor, and replace the motor/the sensor if necessary.
1850298	E584_8001	Stacker Stapler: Error in shutter (Fin-AF)	Shutter HP sensor does not come ON within 5 sec after the paddle rotation motor starts operation.	a-1. Check the connectors of the paddle rotation motor and the shutter HP sensor, and replace the motor/the sensor if necessary. a-2. Replace the finisher controller PCB.
1850299	E584_8002	Stacker Stapler: Error in shutter (Fin-AF)	Shutter HP sensor does not go OFF within 5 sec after the paddle rotation motor starts operation.	a-1. Check the connectors of the paddle rotation motor and the shutter HP sensor, and replace the motor/the sensor if necessary. a-2. Replace the finisher controller PCB.
1850302	E590_8000	Stacker Stapler: Error in punch operation	Clock error of punch motor is detected.	1. Check of punch motor 2. Check of punch motor clock sensor (SR38) 3. Replacement of punch unit 4. Replacement of finisher controller PCB
1850303	E590_8001	Stacker Stapler: Error in punch operation (Fin-AF)	If the punch motor HP sensor (PS36) cannot be detected within 200 msec after the punch motor starts driving.	a-1. Check the punch motor. a-2. Check the punch motor clock sensor (SR38). a-3. Replace the punch unit. a-4. Replace the finisher controller PCB.
1850304	E590_8002	Stacker Stapler: Error in punch operation (Fin-AF)	If the punch motor HP sensor (PS36) is still detected after 200 msec from the start of punch motor driving.	a-1. Check the punch motor. a-2. Check the punch motor clock sensor (SR38). a-3. Replace the punch unit. a-4. Replace the finisher controller PCB.
1850306	E590_8004	Stacker Stapler: Error in punch operation	If the punch motor HP sensor (PS36) cannot be detected at the operation switch of 2/hole/3-hole, 2-hole/4-hole (France).	1. Check the punch motor. 2. Check the punch motor clock sensor (SR38). 3. Replace the punch unit. 4. Replace the finisher controller PCB.
1850381	E5F0_8001	Stacker Stapler: Error in saddle positioning plate	Saddle leading edge stopper HP sensor does not come ON within 5 sec after the saddle leading edge stopper motor starts operation.	1. Check the connector of the saddle leading edge stopper HP sensor (S205), and replace the sensor if necessary. 2. Check the connector of the saddle leading edge stopper motor (M203), and replace the motor if necessary. 3. Replace the saddle stitcher controller PCB. 4. Replace the finisher controller PCB.
1850382	E5F0_8002	Stacker Stapler: Error in saddle positioning plate	Saddle leading edge stopper HP sensor does not go OFF within 5 sec after the saddle leading edge stopper motor starts operation.	1. Check the connector of the saddle leading edge stopper HP sensor (S205), and replace the sensor if necessary. 2. Check the connector of the saddle leading edge stopper motor (M203), and replace the motor if necessary. 3. Replace the saddle stitcher controller PCB. 4. Replace the finisher controller PCB.

1850383	ESF1_8000	Stacker Stapler: Error in saddle folding	Fold/feed motor rotation sensor does not come ON for 1 sec after the fold/feed motor starts operation.	<ol style="list-style-type: none"> <li>1. Check the connectors of the fold/feed motor and the fold/feed motor rotation sensor, and replace the motor/the sensor if necessary.</li> <li>2. Replace the saddle stitcher controller PCB.</li> </ol>
1850384	ESF1_8001	Stacker Stapler: Error in saddle folding	Feed speed of the saddle folder/feeder motor becomes 5 mm or less per second.	<ol style="list-style-type: none"> <li>1. Check the connector of the saddle folder/feeder motor sensor (S214) and the saddle folder/feeder motor (M206).</li> <li>2. Check the connection of the saddle folder/feeder motor sensor (S214) and the saddle folder/feeder motor (M206) harnesses.</li> <li>3. Replace the saddle folder/feeder motor sensor (S214).</li> <li>4. Replace the saddle folder/feeder motor (M206).</li> <li>5. Replace the saddle stitcher controller PCB.</li> <li>6. Replace the finisher controller PCB.</li> </ol>
1850385	ESF1_8002	Stacker Stapler: Error in saddle folding	Home position of the paper folding roller cannot be detected by the saddle folder HP sensor at initialization.	<ol style="list-style-type: none"> <li>1. Check the connector of the saddle folder HP sensor (S229) and the saddle folder/feeder motor (M206).</li> <li>2. Check the connection of the saddle folder HP sensor (S229) and the saddle folder/feeder motor (M206) harnesses.</li> <li>3. Replace the saddle folder HP sensor (S229).</li> <li>4. Replace the saddle folder/feeder motor (M206).</li> <li>5. Replace the saddle stitcher controller PCB.</li> <li>6. Replace the finisher controller PCB.</li> </ol>
1850386	ESF2_8001	Stacker Stapler: Error in saddle roller guide HP sensor or saddle guide motor	Saddle roller guide HP sensor does not come ON within 5 sec after the saddle guide motor starts operation.	<ol style="list-style-type: none"> <li>1. Check the connector of the saddle roller guide HP sensor (S207) and the saddle guide motor (M204).</li> <li>2. Check the connection of the saddle roller guide HP sensor (S207) and the saddle guide motor (M204) harnesses.</li> <li>3. Replace the saddle roller guide HP sensor (S207).</li> <li>4. Replace the saddle guide motor (M204).</li> <li>5. Replace the saddle stitcher controller PCB.</li> <li>6. Replace the finisher controller PCB.</li> </ol>
1850387	ESF2_8002	Stacker Stapler: Error in saddle roller guide HP sensor or saddle guide motor	Saddle roller guide HP sensor does not go OFF within 5 sec after the saddle guide motor starts operation.	<ol style="list-style-type: none"> <li>1. Check the connector of the saddle roller guide HP sensor (S207) and the saddle guide motor (M204).</li> <li>2. Check the connection of the saddle roller guide HP sensor (S207) and the saddle guide motor (M204) harnesses.</li> <li>3. Replace the saddle roller guide HP sensor (S207).</li> <li>4. Replace the saddle guide motor (M204).</li> <li>5. Replace the saddle stitcher controller PCB.</li> <li>6. Replace the finisher controller PCB.</li> </ol>
1850388	ESF3_8001	Stacker Stapler: Error in saddle alignment	Saddle alignment plate HP sensor does not come ON within 5 sec after the saddle alignment motor starts operation.	<ol style="list-style-type: none"> <li>1. Check the connector of the saddle alignment plate HP sensor (S206) and the saddle alignment motor (M202).</li> <li>2. Check the connection of the saddle alignment plate HP sensor (S206) and the saddle alignment motor (M202) harnesses.</li> <li>3. Replace the saddle alignment plate HP sensor (S206).</li> <li>4. Replace the saddle alignment motor (M202).</li> <li>5. Replace the saddle stitcher controller PCB.</li> <li>6. Replace the finisher controller PCB.</li> </ol>
1850389	ESF3_8002	Stacker Stapler: Error in saddle alignment	Saddle alignment plate HP sensor does not go OFF within 5 sec after the saddle alignment motor starts operation.	<ol style="list-style-type: none"> <li>1. Check the connector of the saddle alignment plate HP sensor (S206) and the saddle alignment motor (M202).</li> <li>2. Check the connection of the saddle alignment plate HP sensor (S206) and the saddle alignment motor (M202) harnesses.</li> <li>3. Replace the saddle alignment plate HP sensor (S206).</li> <li>4. Replace the saddle alignment motor (M202).</li> <li>5. Replace the saddle stitcher controller PCB.</li> <li>6. Replace the finisher controller PCB.</li> </ol>
1850390	ESF4_8001	Stacker Stapler: Error in saddle staple	Home position cannot be detected within 500 msec after the saddle unit starts operation.	<ol style="list-style-type: none"> <li>1. Check the connector of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209).</li> <li>2. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses.</li> <li>3. Replace the saddle stitcher HP sensor (S223).</li> <li>4. Replace the saddle stitcher motor (M209).</li> <li>5. Replace the saddle stitcher controller PCB.</li> <li>6. Replace the finisher controller PCB.</li> </ol>
1850391	ESF4_8002	Stacker Stapler: Error in saddle staple	Home position is still detected after 500 msec from the start of saddle unit operation.	<ol style="list-style-type: none"> <li>1. Check the connector of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209).</li> <li>2. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses.</li> <li>3. Replace the saddle stitcher HP sensor (S223).</li> <li>4. Replace the saddle stitcher motor (M209).</li> <li>5. Replace the saddle stitcher controller PCB.</li> <li>6. Replace the finisher controller PCB.</li> </ol>
1850394	ESF6_8001	Stacker Stapler: Error in saddle paper push plate operation	Saddle paper push plate HP sensor does not come ON within 800 msec after the saddle paper push plate motor starts operation.	<ol style="list-style-type: none"> <li>1. Check the connectors of the saddle paper push plate HP sensor (S218) and the saddle paper push plate motor (M205).</li> <li>2. Check the connection of the saddle paper push plate HP sensor (S218) and the saddle paper push plate motor (M205) harnesses.</li> <li>3. Replace the saddle paper push plate HP sensor (S218).</li> <li>4. Replace the saddle paper push plate motor (M205).</li> <li>5. Replace the saddle stitcher controller PCB.</li> <li>6. Replace the finisher controller PCB.</li> </ol>
1850395	ESF6_8002	Stacker Stapler: Error in saddle paper push plate operation	Saddle paper push plate HP sensor does not go OFF within 300 msec after the saddle paper push plate motor starts operation.	<ol style="list-style-type: none"> <li>1. Check the connectors of the saddle paper push plate HP sensor (S218) and the saddle paper push plate motor (M205).</li> <li>2. Check the connection of the saddle paper push plate HP sensor (S218) and the saddle paper push plate motor (M205) harnesses.</li> <li>3. Replace the saddle paper push plate HP sensor (S218).</li> <li>4. Replace the saddle paper push plate motor (M205).</li> <li>5. Replace the saddle stitcher controller PCB.</li> <li>6. Replace the finisher controller PCB.</li> </ol>
1850403	ESFA_8000	Stacker Stapler: Error in saddle press	Saddle press position sensor does not come ON within 200 msec after the saddle press motor starts operation.	<ol style="list-style-type: none"> <li>1. Replacement of saddle press motor and saddle press position sensor</li> <li>2. Replacement of stitcher controller PCB</li> </ol>

1850404	ESFA_8001	Stacker Stapler: Error in saddle press	The Saddle Press Position Sensor was not turned ON although 10 sec had passed after the Saddle Press Motor started the operation.	<p>[Related parts]</p> <ul style="list-style-type: none"> <li>-Harnesses from the Saddle Stitcher Controller PCB to the Saddle Press Position Sensor</li> <li>1. Saddle Stitcher Controller PCB (UN101/J207) to Relay Connector (9P) (Unit of replacement: CABLE, SADDLE SENSOR, RIGHT)</li> <li>2. Relay Connector (9P) to Relay Connector (9P) (Unit of replacement: SADDLE ASSEMBLY)</li> <li>3. Relay Connector (9P) to Saddle Press Position Sensor (PS116/J913) (Unit of replacement: CABLE, PRESS SENSOR)</li> <li>- Saddle Press Motor (M108) (Unit of replacement: CLAMP ASSEMBLY)</li> <li>- Saddle Press Position Sensor (PS116) (Unit of replacement: IC,PHOTO-INTERRUPTER,LG248NL1A)</li> <li>- Saddle Stitcher Controller PCB (UN101) (Unit of replacement: SADDLE DRIVER PCB ASS'Y)</li> </ul> <p>[Points to note at work] When checking the harness/cable or connector, perform the following work.</p> <ol style="list-style-type: none"> <li>1. Disconnect and then connect the connector to check that there is no bent pin and cable disconnection.</li> <li>2. Visually check that the harness is not caught or open circuit.</li> <li>3. If there is any error, replace the corresponding harness/cable.</li> </ol> <p>[Remedy] Check/replace the related parts.</p>
1850405	ESFA_8002	Stacker Stapler: Error in saddle press	Saddle press HP sensor does not come ON within 1 sec after the saddle press motor starts operation.	<ol style="list-style-type: none"> <li>1. Replacement of saddle press motor and saddle press position sensor</li> <li>2. Replacement of stitcher controller PCB</li> </ol>
1850406	ESFB_8001	Stacker Stapler: Error in saddle disengage operation	Saddle lead-in roller HP sensor does not come ON within 5 sec after the saddle lead-in roller disengage motor starts operation.	<ol style="list-style-type: none"> <li>1. Check the connectors of the saddle lead-in roller disengage motor and the saddle lead-in roller HP sensor, and replace the motor/the sensor if necessary.</li> </ol>
1850407	ESFB_8002	Stacker Stapler: Error in saddle disengage operation	Saddle lead-in roller HP sensor does not go OFF within 5 sec after the saddle lead-in roller disengage motor starts operation.	<ol style="list-style-type: none"> <li>1. Check the connectors of the saddle lead-in roller disengage motor and the saddle lead-in roller HP sensor, and replace the motor/the sensor if necessary.</li> </ol>
1850408	ESFC_8001	Stacker Stapler: Error in saddle knocking motor	Saddle paper knocking HP sensor does not come ON within 5 sec after the saddle knocking motor starts operation.	<ol style="list-style-type: none"> <li>1. Check the connectors of the saddle knocking motor and the saddle paper knocking HP sensor, and replace the motor/the sensor if necessary.</li> <li>2. Replace the stitcher controller PCB.</li> </ol>
1850409	ESFC_8002	Stacker Stapler: Error in saddle knocking motor	Saddle paper knocking HP sensor does not come OFF within 5 sec after the saddle knocking motor starts operation.	<ol style="list-style-type: none"> <li>1. Check the connectors of the saddle knocking motor and the saddle paper knocking HP sensor, and replace the motor/the sensor if necessary.</li> <li>2. Replace the stitcher controller PCB.</li> </ol>
1850410	ESFD_8001	Stacker Stapler: Error in saddle trailing edge holding shift motor	Saddle trailing edge holding shift HP sensor does not come ON within 5 sec after the saddle training edge holding shift motor starts operation.	<ol style="list-style-type: none"> <li>1. Check the connectors of the saddle trailing edge holding shift motor and the saddle trailing edge holding shift HP sensor, and replace the motor/the sensor if necessary.</li> </ol>
1850411	ESFD_8002	Stacker Stapler: Error in saddle trailing edge holding shift motor	Saddle trailing edge holding shift HP sensor does not come OFF within 5 sec after the saddle training edge holding shift motor starts operation.	<ol style="list-style-type: none"> <li>1. Check the connectors of the saddle trailing edge holding shift motor and the saddle trailing edge holding shift HP sensor, and replace the motor/the sensor if necessary.</li> </ol>
1850412	ESFE_8001	Stacker Stapler: Error in saddle trailing edge holding motor	Saddle trailing edge shift HP sensor does not come ON within 5 sec after the saddle training edge holding motor starts operation.	<ol style="list-style-type: none"> <li>1. Check the connections of the saddle trailing edge holding motor and the saddle trailing edge shift HP sensor, and replace the motor/the sensor if necessary.</li> </ol>
1850413	ESFE_8002	Stacker Stapler: Error in saddle trailing edge holding motor	Saddle trailing edge shift HP sensor does not come OFF within 5 sec after the saddle training edge holding motor starts operation.	<ol style="list-style-type: none"> <li>1. Check the connections of the saddle trailing edge holding motor and the saddle trailing edge shift HP sensor, and replace the motor/the sensor if necessary.</li> </ol>