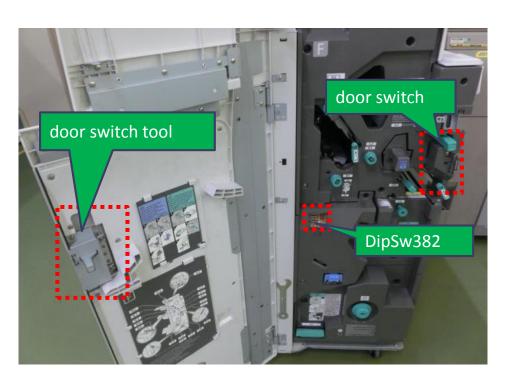
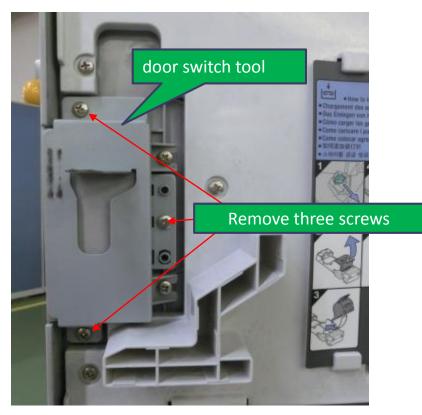
Finisher W1(Ver18.02)
The DipSw setting process for C2017.0324.049.559 and C2017.1011.057.958.

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preparations>

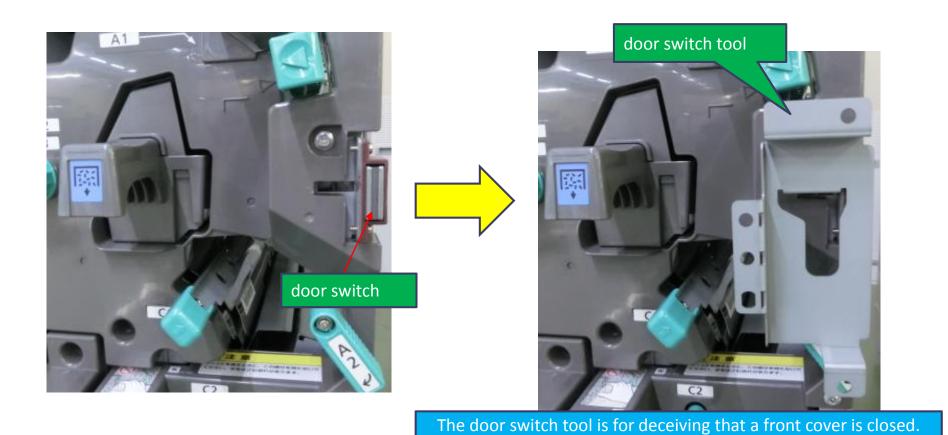
- 1. Turn ON the power of the finisher.
- 2. Turn ON the power of the host machine to be on standby.
- 3. Open the front cover and put the door switch tool.





cpreparations>

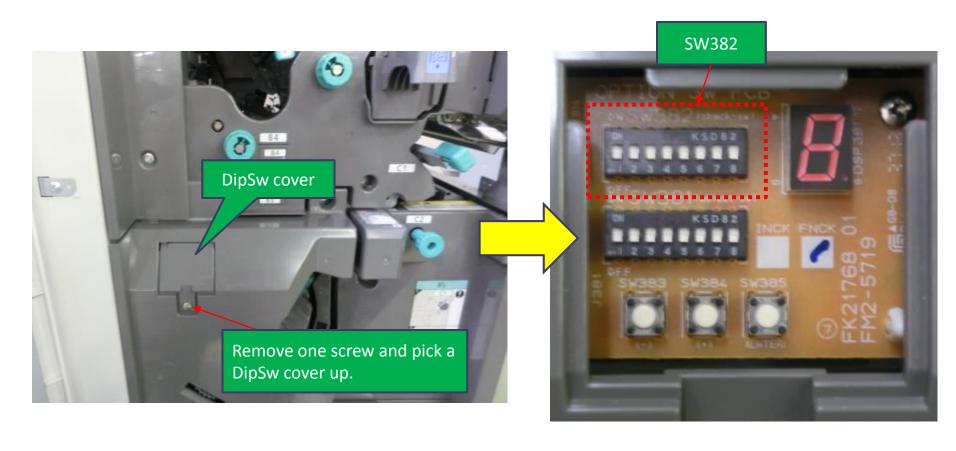
4. Insert the door switch tool into the door switch.



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preparation>

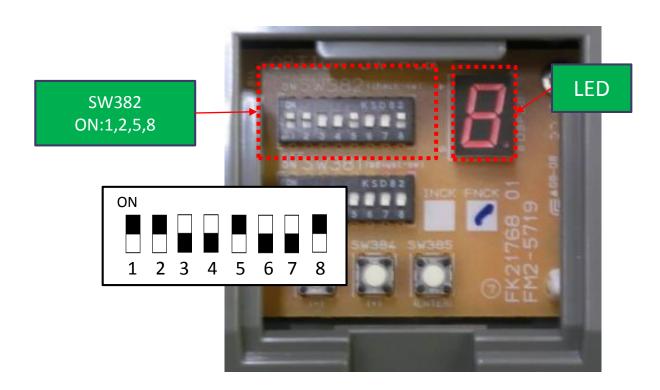
5. Remove the DipSw cover.



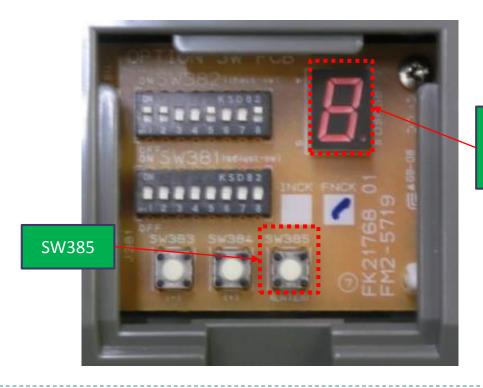
<Procedure>

| service mode | DipSw(SW382) | | | | | | | | function |
|--|--------------|---|---|---|---|---|---|---|--|
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | function |
| Change a paper exit speed | | | | | | | | | Change the speed after the processing eject slowdown to 500 → 450mm/s *This setting has no effect, because the speed is already 450mm/s |
| Alignment for the staple mode last paper | | | | | | | | | ②Increase jogger evacuation distance for the last paper: 2mm→5mm ③Stop time before evacuating from the first alignment for staple last paper: 30msec→1030msec ④Time from alignment completion to a staple start for last paper: 40msec→140msec |
| Change a timing to turn a paddle | | | | | | | | | (before)) I turn a paddle 140msec later after the rear end of the paper passed processing eject roller. (after) I turn a paddle 74msec later after the rear end of the paper passed processing eject roller.(only small size) |

- 1. Set DIP SW382 on the switch PCB as shown in the figure and pic.
- 2. Then, The LED begins lighting.



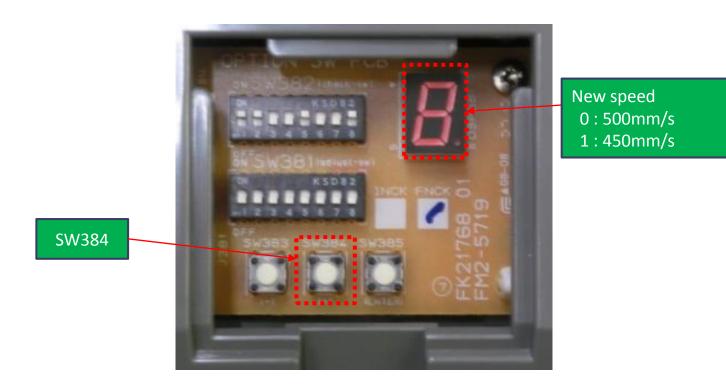
3. Press switch SW385 to check the current speed.



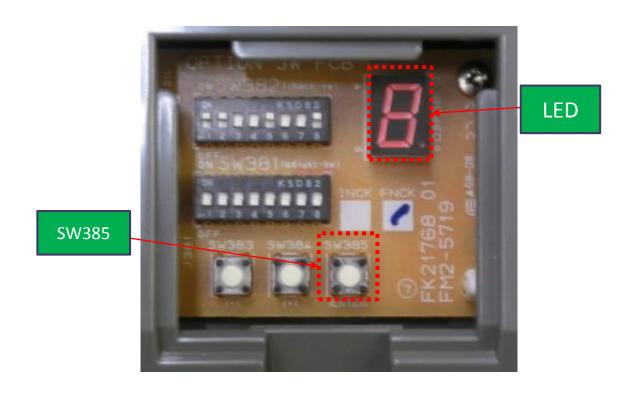
Current speed 0:500mm/s

1:450mm/s

4. Press switch SW384 to select the new speed.

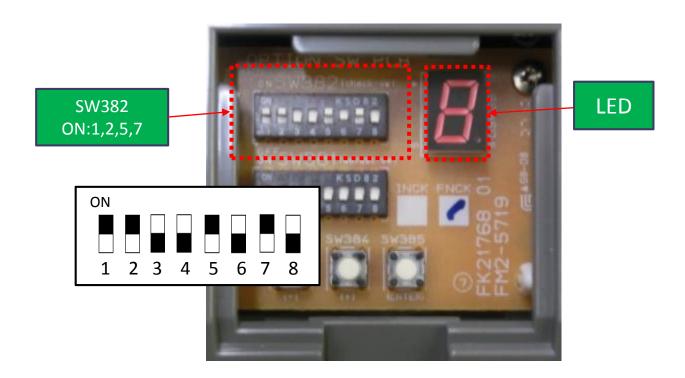


- 5. Press switch SW385 to decide the new speed.
- 6. Then, The LED begins lighting.

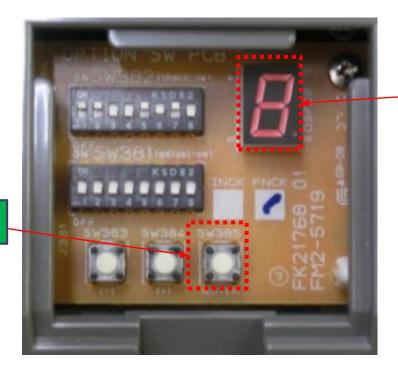


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- 1. Set DIP SW382 on the switch PCB as shown in the figure and pic.
- 2. Then, The LED begins lighting.



3. Press switch SW385 to check the current mode.

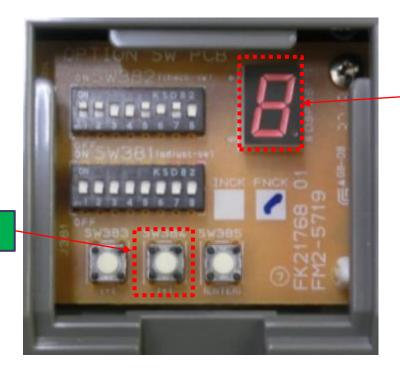


Current mode

- 0: ②Increase jogger evacuation distance for the last paper: 2mm
 - ③Stop time before evacuating from the first alignment for staple last paper: 30msec
 - 4 Time from alignment completion to a staple start for last paper: 40msec
- 1: ②Increase jogger evacuation distance for the last paper: 5mm
 - ③Stop time before evacuating from the first alignment for staple last paper: 1030msec
 - 4 Time from alignment completion to a staple start for last paper: 140msec

SW385

4. Press switch SW384 to select the new mode.

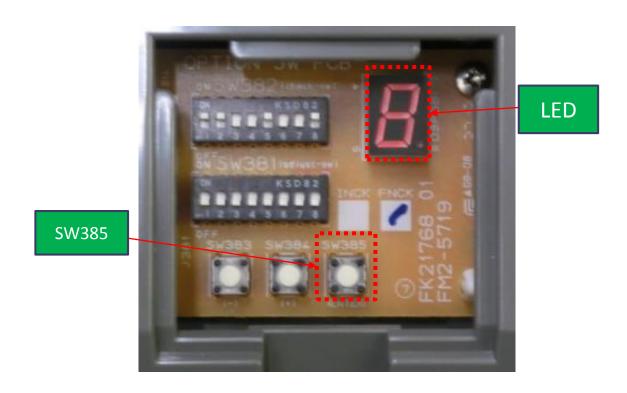


New mode

- 0: ②Increase jogger evacuation distance for the last paper: 2mm
 - ③Stop time before evacuating from the first alignment for staple last paper: 30msec
 - 4 Time from alignment completion to a staple start for last paper: 40msec
- 1: ②Increase jogger evacuation distance for the last paper: 5mm
 - ③Stop time before evacuating from the first alignment for staple last paper: 1030msec
 - Time from alignment completion to a staple start for last paper: 140msec

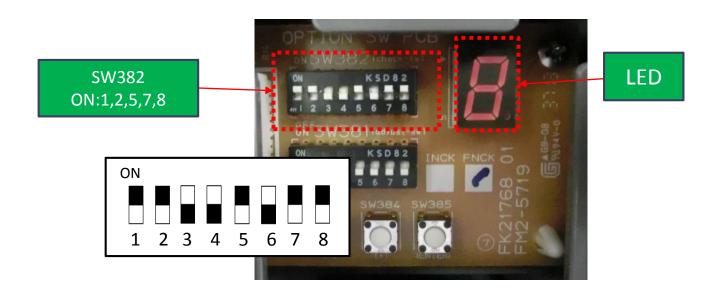
SW384

- 5. Press switch SW385 to decide the new mode.
- 6. Then, The LED begins lighting.

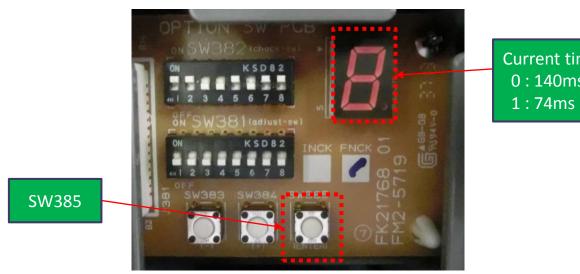


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- 1. Set DIP SW382 on the switch PCB as shown in the figure and pic.
- 2. Then, The LED begins lighting.



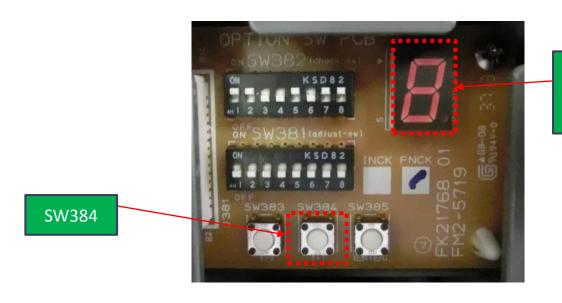
3. Press switch SW385 to check the current timing.



Current timing

0:140ms

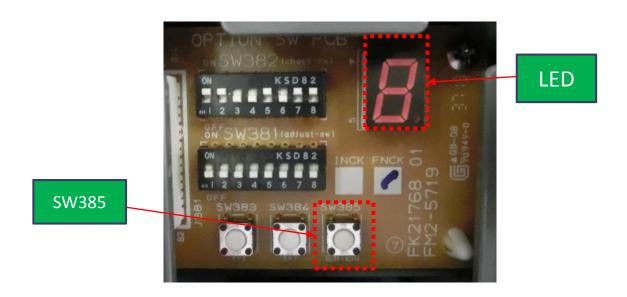
4. Press switch SW384 to select the new timing.



New timing

0:140ms 1:74ms

- 5. Press switch SW385 to decide the new timing.
- 6. Then, The LED begins lighting.



<after procedure>

1. Set DipSw as Fig1.(All off)

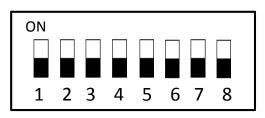


Fig1.

- 2. Recover the DipSw cover.
- 3. Remove the door switch tool and Replace it.
- 4. Close the front cover.