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.850200 E	E500_0001	Stacker Stapler: Error in CAN communication	Communication failed between the host machine and the Finisher / Paper Folding Unit / Booklet	1. Check the connection of the CAN cable.
			Trimmer / Two-Knife Booklet Trimmer.	2. Replace the CAN driver PCB.
				3. Replace the finisher controller PCB.
				4. Check the connection between Finisher and Paper Folding Unit / Booklet Trimmer / Two-Knife Booklet Trimmer.
				5. Replace the DC controller PCB / Booklet Trimmer controller PCB / Two-Knife Booklet Trimmer controller PCB.
				* If any of those is not assumed as a cause, this error might have occurred on another option.
		Stacker Stapler: Error due to unexpected operation	-	If an error cannot be released by turning OFF/ON the power, contact a sales company.
		Stacker Stapler: Error due to unexpected operation	-	If an error cannot be released by turning OFF/ON the power, contact a sales company.
	E500_0099	Stacker Stapler: Error due to unexpected operation	-	If an error cannot be released by turning OFF/ON the power, contact a sales company.
		Stacker Stapler: Error due to unexpected operation	-	If an error cannot be released by turning OFF/ON the power, contact a sales company.
.850206 E	E503_0002		Communication failed between the finisher and the saddle stitcher	1. Check the connector of the finisher controller PCB.
		- saddle stitcher		2. Check the connector of the saddle stitcher controller PCB.
				3. Replace the finisher controller PCB.
				4. Replace the saddle stitcher controller PCB.
.850209 E	E503_0006		Communication failed from the finisher to the paper folding unit	[Related parts]
		- paper folding unit		- AC Cable of the Paper Folding Unit
				- Cable between the Finisher and the Paper Folding Unit
				- Paper Folding Unit Controller PCB
				- Finisher Controller PCB (UN3) (Unit of replacement: FINISHER CONTROLLER PCB ASS'Y)
				[Remedy] Check/replace the related harness/cable, connector and parts.
				[Reference]
				- After replacement of the Finisher Controller PCB, refer to "Adjustments> Adjustment when Replacing the Parts> Points to Note when Replacing
				the Finisher Controller PCB" in the Service Manual for the Finisher.
.850218 E	E503_0061		Communication failed between the finisher - paper folding unit	1. Check the connector of the finisher controller PCB.
- 1		- paper folding unit		2. Check the connector of the paper folding unit controller PCB.
				3. Replace the finisher controller PCB.
				Replace the paper folding unit controller PCB.
.850219 E	E503_0062	Stacker Stapler: Error in communication between the finisher	Communication failed between the finisher and the paper folding unit.	1. Check the connector of the finisher controller PCB.
		- paper folding unit		2. Check the connector of the paper folding unit controller PCB.
				3. Replace the finisher controller PCB.
				4. Replace the paper folding unit controller PCB.
.850220 E	E503_0081		Communication failed between the finisher - trimmer	Check the connection between the saddle stitcher and the trimmer.
		stitcher - trimmer		2. Replace the trimmer controller PCB.
				3. Replace the saddle stitcher controller PCB.
				4. Replace the finisher controller PCB.
.850221 E	E503_0082	Stacker Stapler: Error in communication between the saddle	Communication failed between the finisher and the trimmer.	Check the connection between the saddle stitcher and the trimmer.
		stitcher - trimmer		2. Replace the trimmer controller PCB.
				3. Replace the saddle stitcher controller PCB.
				4. Replace the finisher controller PCB.
.850222 E	E503_8004	Stacker Stapler: Error in option communication (trimmer)	Communication cannot be make with the trimmer.	1. Check of the connection of the communication cable.
- 1				2. Replace the communication cable.
				3. Replace the PCB of the trimmer.
				4. Replace the finisher controller PCB.
		Stacker Stapler: Error in reading of multi functional folding	Reading of EEPROM of multi functional folding machine failed.	Replace the EEPROM.
		Stacker Stapler: Error in writing of multi functional folding	Writing of EEPROM of multi functional folding machine failed.	Replace the EEPROM.
		Stacker Stapler: Error in BootROM	Combination of finisher controller and BootROM is mismatch.	Replace the BootROM.
		Stacker Stapler: Error in trimmer B1 connection	Trimmer B1 is connected.	Connect a different trimmer.
.850228 E	E514_8001	Stacker Stapler: Error in assist operation (Fin-AF)	Assist HP sensor does not come ON within 5 sec after the assist motor starts operation.	a-1. Check the connector of assist HP sensor.
				a-2. Check the connector of assist motor.
				a-3. Replace the assist HP sensor.
				a-4. Replace the assist motor.a-5. Replace the finisher controller PCB.
.850229 E	E514_8002	Stacker Stapler: Error in assist operation (Fin-AF)	Assist HP sensor does not go OFF within 5 sec after the assist motor starts operation.	a-1. Check the connector of assist HP sensor.
				a-2. Check the connector of assist motor.
				a-3. Replace the assist HP sensor.
				a-4. Replace the assist motor.
				a-5. Replace the finisher controller PCB.
.850236 E	E530_8001	Stacker Stapler: Error in rear alignment motor (Fin-AF)	Rear alignment HP sensor does not go OFF within 5 sec after the rear alignment motor starts	a-1. Check the connector of rear alignment HP sensor.
			operation.	a-2. Check the connector of rear alignment motor.
				a-3. Replace the rear alignment HP sensor.
				a-4. Replace the rear alignment motor.
				a-5. Replace the finisher controller PCB.
850237 F	E530_8002	Stacker Stapler: Error in rear alignment motor (Fin-AF)	Rear alignment HP sensor does not go OFF within 5 sec after the rear alignment motor starts	a-1. Check the connector of rear alignment HP sensor.
	-		operation.	a-2. Check the connector of rear alignment motor.
				a-3. Replace the rear alignment HP sensor.
				a-4. Replace the rear alignment motor.
	E531_8001	Stacker Stapler: Error in staple (Fin-AF)	Staple position HP sensor does not come ON within 500 msec after the staple motor starts	a-4. Replace the rear alignment motor.
	E531_8001	Stacker Stapler: Error in staple (Fin-AF)	Staple position HP sensor does not come ON within 500 msec after the staple motor starts operation.	a-4. Replace the rear alignment motor. a-5. Replace the finisher controller PCB.

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1850239	E531_8002	Stacker Stapler: Error in staple (Fin-AF)	Staple position HP sensor does not go OFF within 500 msec after the staple motor starts	a-1. Check the connector of the staple unit, and replace the unit if necessary.
			operation.	a-2. Check the connector of the staple position HP sensor, and replace the sensor if necessary.
				a-3. Replace the finisher controller PCB.
1950241	EE22 9001	Stacker Stapler: Error in staple slide (Fin-AF)	Staple position HP sensor does not come ON within 500 msec after the staple shift motor starts	a-1. Check the connector of the staple shift motor, and replace the motor if necessary.
1650241	E332_6001	Stacker Stapler. Error in Staple Slide (Fin-Ar)		
			operation.	a-2. Check the connector of the staple position HP sensor, and replace the sensor if necessary.
				a-3. Replace the finisher controller PCB.
1850242	F532 8002	Stacker Stapler: Error in staple slide (Fin-AF)	Staple position HP sensor does not go OFF within 500 msec after the staple shift motor starts	a-1. Check the connector of the staple shift motor, and replace the motor if necessary.
1030242	L332_0002	Stacker Stapier: Error in stapie slide (i in Ar)		
			operation.	a-2. Check the connector of the staple position HP sensor, and replace the sensor if necessary.
				a-3. Replace the finisher controller PCB.
1850247	F535 8001	Stacker Stapler: Error in swing guide motor	Swing guide open sensor does not come ON within 2 sec after the swing guide motor starts	1. Check the connector of the swing guide motor, and replace the motor if necessary.
1030217	2555_0001	Static Stapier Error in Swing galac motor		<u> </u>
			operation.	2. Check the connector of swing guide open sensor, and replace the sensor if necessary.
				3. Replace the finisher controller PCB.
1850248	E535 8002	Stacker Stapler: Error in swing guide motor	Swing guide open sensor does not go OFF within 2 sec after the swing guide motor starts	1. Check the connector of the swing guide motor, and replace the motor if necessary.
	_	, , , , , , , , , , , , , , , , , , , ,	operation.	2. Check the connector of swing guide open sensor, and replace the sensor if necessary.
			operation.	
				3. Replace the finisher controller PCB.
1850249	E537_8001	Stacker Stapler: Error in front alignment motor (Fin-AF)	Front alignment HP sensor does not come ON within 5 sec after the front alignment motor starts	a-1. Check the connector of the front alignment HP sensor.
	_		operation.	a-2. Check the connector of the front alignment motor.
			operation.	<u> </u>
				a-3. Replace the front alignment HP sensor.
				a-4. Replace the front alignment motor.
				a-5. Replace the finisher controller PCB.
1050350	FF27 0002	Charles Charles Francis front discount acts (Fig. A.F.)	Control in the state of the sta	
1820720	E33/_8U02	Stacker Stapler: Error in front alignment motor (Fin-AF)	Front alignment HP sensor does not come ON within 5 sec after the front alignment motor starts	a-1. Check the connector of the front alignment HP sensor.
	l		operation.	a-2. Check the connector of the front alignment motor.
	l			a-3. Replace the front alignment HP sensor.
	l			
	l			a-4. Replace the front alignment motor.
				a-5. Replace the finisher controller PCB.
1850251	E539 8001	Stacker Stapler: Error in delivery angle adjustment motor (HP	HP sensor does not come ON within 5 sec after the operation start.	1. Check the connector of the delivery angle HP sensor.
		sensor delay)		2. Check the connector of the delivery angle adjustment motor.
				3. Replace the delivery angle HP sensor.
				4. Replace the delivery angle adjustment motor.
				5. Replace the finisher controller PCB.
1850252	E539_8002	Stacker Stapler: Error in delivery angle adjustment motor (HP	HP sensor does not go OFF within 5 sec after the operation start.	1. Check the connector of the delivery angle HP sensor.
		sensor stationary)		2. Check the connector of the delivery angle adjustment motor.
		,,		3. Replace the delivery angle HP sensor.
				4. Replace the delivery angle adjustment motor.
				5. Replace the finisher controller PCB.
1850254	F5/IO 8001	Stacker Stapler: Error in tray A (upper tray) (Fin-AF)	Tray A rotation sensor does not come ON within 300 msec after the tray A up/down motor starts	a-1. Check the connector of the tray A rotation sensor.
1030234	L340_0001	Stacker Stapier. Error in tray A (apper tray) (rin Ar)		
			operation.	a-2. Check the connector of the tray A up/down motor.
				a-3. Replace the tray A rotation sensor.
				a-4. Replace the tray A up/down motor.
				a-5. Replace the finisher controller PCB.
	F5/10 2002	Stacker Stapler: Error in tray A (upper tray) (Fin-AF)	Detected position of tray A is below the tray B.	a-1. Check the connector of the tray A area sensor, and replace the sensor if necessary.
1850255	L340_0002			a-2. Replace the finisher controller PCB.
1850255	L340_0002			
		Stacker Stanler: Error in tray A (unper tray) (Ein AE)	Tray adjacent switch is activated	a 1. Chack the connector of the tray adjacent switch, and replace the switch if necessary
		Stacker Stapler: Error in tray A (upper tray) (Fin-AF)	Tray adjacent switch is activated.	a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary.
		Stacker Stapler: Error in tray A (upper tray) (Fin-AF)		a-2. Replace the finisher controller PCB.
1850256	E540_8003			a-2. Replace the finisher controller PCB.
1850256 1850258	E540_8003 E540_80FF	Stacker Stapler: Error in tray A (upper tray)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor.2. Check the connector of the tray A up/down motor.3. Replace the tray A rotation sensor.4.
1850256 1850258	E540_8003 E540_80FF		Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B rotation sensor.
1850256 1850258	E540_8003 E540_80FF	Stacker Stapler: Error in tray A (upper tray)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor.2. Check the connector of the tray A up/down motor.3. Replace the tray A rotation sensor.4.
1850256 1850258	E540_8003 E540_80FF	Stacker Stapler: Error in tray A (upper tray)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B rotation sensor.
1850256 1850258	E540_8003 E540_80FF	Stacker Stapler: Error in tray A (upper tray)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor.2. Check the connector of the tray A up/down motor.3. Replace the tray A rotation sensor.4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor.
1850256 1850258	E540_8003 E540_80FF	Stacker Stapler: Error in tray A (upper tray)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor.
1850256 1850258 1850260	E540_8003 E540_80FF E542_8001	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation.	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB.
1850256 1850258 1850260	E540_8003 E540_80FF E542_8001	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB.
1850256 1850258 1850260	E540_8003 E540_80FF E542_8001	Stacker Stapler: Error in tray A (upper tray)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation.	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary.
1850256 1850258 1850260	E540_8003 E540_80FF E542_8001	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet.	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor.2. Check the connector of the tray A up/down motor.3. Replace the tray A rotation sensor.4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB.
1850256 1850258 1850260	E540_8003 E540_80FF E542_8001	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation.	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary.
1850256 1850258 1850260	E540_8003 E540_80FF E542_8001	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet.	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor.2. Check the connector of the tray A up/down motor.3. Replace the tray A rotation sensor.4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB.
1850256 1850258 1850260 1850261 1850262	E540_8003 E540_80FF E542_8001 E542_8002 E542_8003	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated.	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB.
1850256 1850258 1850260 1850261 1850262	E540_8003 E540_80FF E542_8001 E542_8002 E542_8003	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B rotation sensor.
1850256 1850258 1850260 1850261 1850262	E540_8003 E540_80FF E542_8001 E542_8002 E542_8003	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated.	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B up/down motor.
1850256 1850258 1850260 1850261 1850262	E540_8003 E540_80FF E542_8001 E542_8002 E542_8003	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B rotation sensor.
1850256 1850258 1850260 1850261 1850262	E540_8003 E540_80FF E542_8001 E542_8002 E542_8003	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B rotation sensor. 2. Check the connector of the tray B rotation sensor. 3. Replace the tray B rotation sensor.
1850256 1850258 1850260 1850261 1850262	E540_8003 E540_80FF E542_8001 E542_8002 E542_8003	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B rotation sensor. 2. Check the connector of the tray B rotation sensor. 3. Replace the tray B tration sensor. 4. Replace the tray B up/down motor.
1850256 1850258 1850260 1850261 1850262 1850264	E540_8003 E540_80FF E542_8001 E542_8002 E542_8003 E542_80FF	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts operation.	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B totation sensor. 2. Check the connector of the tray B up/down motor. 3. Replace the tray B up/down motor. 5. Replace the finisher controller PCB.
1850256 1850258 1850260 1850261 1850262 1850264	E540_8003 E540_80FF E542_8001 E542_8002 E542_8003 E542_80FF	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B rotation sensor. 2. Check the connector of the tray B rotation sensor. 3. Replace the tray B tration sensor. 4. Replace the tray B up/down motor.
1850256 1850258 1850260 1850261 1850262 1850264	E540_8003 E540_80FF E542_8001 E542_8002 E542_8003 E542_80FF	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts operation.	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B rotation sensor. 2. Check the connector of the tray B rotation sensor. 3. Replace the tray B rotation sensor. 4. Replace the tray B rotation sensor. 4. Replace the tray B up/down motor. 5. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary.
1850256 1850258 1850260 1850261 1850262 1850264	E540_8003 E540_80FF E542_8001 E542_8002 E542_8003 E542_80FF E551_0001	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) Stacker Stapler: Error in tray B (lower tray)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts operation. The loch signal is detected 1.2 sec or more while the fan operation.	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B up/down motor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B up/down motor. 3. Replace the tray B up/down motor. 3. Replace the tray B up/down motor. 4. Replace the tray B up/down motor. 5. Replace the tray B up/down motor. 5. Replace the finisher controller PCB. 1. Check the connector of the tray B (ANIOI), and replace the fan if necessary. 2. Check the connector of the tray B up/down motor. 5. Replace the finisher controller PCB.
1850256 1850258 1850260 1850261 1850262 1850264	E540_8003 E540_80FF E542_8001 E542_8002 E542_8003 E542_80FF E551_0001	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts operation.	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B tration sensor. 2. Check the connector of the tray B up/down motor. 3. Replace the tray B protation sensor. 4. Replace the tray B protation sensor. 5. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary.
1850256 1850258 1850260 1850261 1850262 1850264	E540_8003 E540_80FF E542_8001 E542_8002 E542_8003 E542_80FF E551_0001	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) Stacker Stapler: Error in tray B (lower tray)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts operation. The loch signal is detected 1.2 sec or more while the fan operation.	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B up/down motor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B up/down motor. 3. Replace the tray B up/down motor. 3. Replace the tray B up/down motor. 4. Replace the tray B up/down motor. 5. Replace the tray B up/down motor. 5. Replace the finisher controller PCB. 1. Check the connector of the tray B (ANIOI), and replace the fan if necessary. 2. Check the connector of the tray B up/down motor. 5. Replace the finisher controller PCB.
1850256 1850258 1850260 1850261 1850262 1850264 1850268 1850269	E540_8003 E540_80FF E542_8001 E542_8002 E542_8003 E542_80FF E551_0001	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) Stacker Stapler: Error in tray B (lower tray)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts operation. The lock signal is detected 1.2 sec or more while the fan operation. The lock status is released when the fan stops.	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B rotation sensor. 2. Check the connector of the tray B up/down motor. 3. Replace the tray B rotation sensor. 4. Replace the tray B up/down motor. 5. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB.
1850256 1850258 1850260 1850261 1850262 1850264 1850268 1850269	E540_8003 E540_80FF E542_8001 E542_8002 E542_8003 E542_80FF E551_0001	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) Stacker Stapler: Error in tray B (lower tray)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts operation. The lock status is released when the fan stops. Side registration sensor does not come ON within 5 sec after the side registration detection unit	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B protation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B rotation sensor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B rotation sensor. 2. Check the connector of the tray B rotation sensor. 3. Replace the tray B rotation sensor. 4. Replace the tray B rotation sensor. 5. Replace the tray B up/down motor. 5. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the finisher controller PCB.
1850256 1850258 1850260 1850261 1850262 1850264 1850268 1850269	E540_8003 E540_80FF E542_8001 E542_8003 E542_8003 E542_8007 E551_0001 E551_0002 E566_8001	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) Stacker Stapler: Error in tray B (lower tray) Stacker Stapler: Error in power fan Stacker Stapler: Error in feed fan Stacker Stapler: Error in side registration detection	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts operation. The loch signal is detected 1.2 sec or more while the fan operation. The lock status is released when the fan stops. Side registration sensor does not come ON within 5 sec after the side registration detection unit shift motor starts operation.	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B protation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B rotation sensor. a-4. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B tration sensor. 2. Check the connector of the tray B up/down motor. 3. Replace the tray B protation sensor. 4. Replace the tray B protation sensor. 5. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 3. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 3. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary.
1850256 1850258 1850260 1850261 1850262 1850264 1850268 1850269 1850271	E540_8003 E540_80FF E542_8001 E542_8003 E542_8003 E542_8007 E551_0001 E551_0002 E566_8001	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) Stacker Stapler: Error in tray B (lower tray) Stacker Stapler: Error in power fan Stacker Stapler: Error in feed fan Stacker Stapler: Error in side registration detection	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts operation. The lock status is released when the fan stops. Side registration sensor does not come ON within 5 sec after the side registration detection unit	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B protation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B rotation sensor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B rotation sensor. 2. Check the connector of the tray B rotation sensor. 3. Replace the tray B rotation sensor. 4. Replace the tray B up/down motor. 5. Replace the tray B up/down motor. 5. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the solde registration detection unit shift motor and the side registration sensor, and replace the motor/the sensor if
1850256 1850258 1850260 1850261 1850262 1850264 1850268 1850269 1850271	E540_8003 E540_80FF E542_8001 E542_8003 E542_8003 E542_8007 E551_0001 E551_0002 E566_8001	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) Stacker Stapler: Error in tray B (lower tray)	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts operation. The lock signal is detected 1.2 sec or more while the fan operation. The lock status is released when the fan stops. Side registration sensor does not come ON within 5 sec after the side registration detection unit shift motor starts operation.	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-2. Check the connector of the tray B up/down motor. a-3. Replace the tray B y rotation sensor. a-4. Replace the tray B y down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B protation sensor. 2. Check the connector of the tray B protation sensor. 3. Replace the tray B rotation sensor. 4. Replace the tray B rotation sensor. 5. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the side registration detection unit shift motor and the side registration sensor, and replace the motor/the sensor if necessary. 1. Check the connector of the side registration detection unit shift motor and the side registration sensor, and replace the motor/the sensor if necessary.
1850256 1850258 1850260 1850261 1850262 1850264 1850268 1850269 1850271	E540_8003 E540_80FF E542_8001 E542_8002 E542_8003 E542_80FF E551_0001 E551_0002 E566_8001	Stacker Stapler: Error in tray B (lower tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) Stacker Stapler: Error in tray B (lower tray) Stacker Stapler: Error in feed fan Stacker Stapler: Error in side registration detection Stacker Stapler: Error in side registration detection	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts operation. The loch signal is detected 1.2 sec or more while the fan operation. The lock status is released when the fan stops. Side registration sensor does not come ON within 5 sec after the side registration detection unit shift motor starts operation.	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B up/down motor. a-3. Replace the connector of the tray B up/down motor. a-3. Replace the tray B up/down motor. a-5. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B up/down motor. 3. Replace the finisher controller PCB. 1. Check the connector of the tray B up/down motor. 3. Replace the tray B up/down motor. 5. Replace the tray B up/down motor. 5. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the side registration detection unit shift motor and the side registration sensor, and replace the motor/the sensor if necessary. 1. Check the connector of the side registration detection unit shift motor and the side registration sensor, and replace the motor/the sensor if necessary.
1850256 1850258 1850260 1850261 1850262 1850264 1850269 1850271 1850272	E540_8003 E540_80FF E542_8001 E542_8002 E542_8003 E542_80FF E551_0001 E551_0002 E566_8001	Stacker Stapler: Error in tray A (upper tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) Stacker Stapler: Error in tray B (lower tray) Stacker Stapler: Error in power fan Stacker Stapler: Error in feed fan Stacker Stapler: Error in side registration detection	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts operation. The loch signal is detected 1.2 sec or more while the fan operation. The lock status is released when the fan stops. Side registration sensor does not come ON within 5 sec after the side registration detection unit shift motor starts operation. Shift roller unit HP sensor does not come ON within 5 sec after the side registration detection unit shift motor starts operation. Shift roller unit HP sensor does not come ON within 5 sec after the side registration shift motor	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B up/down motor. a-3. Replace the tray B rotation sensor. a-3. Replace the tray B rotation sensor. a-4. Replace the tray B rotation sensor. a-4. Replace the tray B ydown motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B protation sensor. 2. Check the connector of the tray B up/down motor. 3. Replace the tray B protation sensor. 4. Replace the tray B protation sensor. 5. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the side registration detection unit shift motor and the side registration sensor, and replace the motor/the sensor if necessary. 1. Check the connector of the side registration shift motor and the side registration sensor, and replace the motor/the sensor if necessary. 1. Check the connector of the side registration shift motor and the shift roller unit HP sensor, and replace the motor/the sensor if necessary.
1850256 1850258 1850260 1850261 1850262 1850264 1850268 1850269 1850271	E540_8003 E540_80FF E542_8001 E542_8002 E542_8003 E542_80FF E551_0001 E551_0002 E566_8001	Stacker Stapler: Error in tray B (lower tray) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) (Fin-AF) Stacker Stapler: Error in tray B (lower tray) Stacker Stapler: Error in tray B (lower tray) Stacker Stapler: Error in feed fan Stacker Stapler: Error in side registration detection Stacker Stapler: Error in side registration detection	Up/down operation is not completed within 25 sec after the tray A up/down motor starts Tray B rotation sensor does not come ON within 300 msec after the tray B up/down motor starts operation. Detected position of tray B is above the intermediate process tray outlet. Tray adjacent switch is activated. Up/down operation is not completed within 25 sec after the tray B up/down motor starts operation. The loch signal is detected 1.2 sec or more while the fan operation. The lock status is released when the fan stops. Side registration sensor does not come ON within 5 sec after the side registration detection unit shift motor starts operation.	a-2. Replace the finisher controller PCB. 1. Check the connector of the tray A rotation sensor. 2. Check the connector of the tray A up/down motor. 3. Replace the tray A rotation sensor. 4. a-1. Check the connector of the tray B up/down motor. a-3. Replace the connector of the tray B up/down motor. a-3. Replace the tray B up/down motor. a-5. Replace the tray B up/down motor. a-5. Replace the finisher controller PCB. a-1. Check the connector of the tray B area sensor, and replace the sensor if necessary. a-2. Replace the finisher controller PCB. a-1. Check the connector of the tray adjacent switch, and replace the switch if necessary. a-2. Replace the finisher controller PCB. 1. Check the connector of the tray B up/down motor. 3. Replace the finisher controller PCB. 1. Check the connector of the tray B up/down motor. 3. Replace the tray B up/down motor. 5. Replace the tray B up/down motor. 5. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the power supply fan (FAN101), and replace the fan if necessary. 2. Replace the finisher controller PCB. 1. Check the connector of the side registration detection unit shift motor and the side registration sensor, and replace the motor/the sensor if necessary. 1. Check the connector of the side registration detection unit shift motor and the side registration sensor, and replace the motor/the sensor if necessary.

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1850274	E567_8002	Stacker Stapler: Error in shift roller operation	Shift roller unit HP sensor does not go OFF within 5 sec after the side registration shift motor starts operation.	 Check the connector of the side registration shift motor and the shift roller unit HP sensor, and replace the motor/the sensor if necessary. Replace the finisher controller PCB.
1850275	E568_8001	Stacker Stapler: Error in feed roller disengage operation (Fin-	Feed roller HP sensor does not come ON within 5 sec after the feed roller disengage motor starts	a-1. Check the connector of the feed roller disengage motor and the feed roller HP sensor, and replace the motor/the sensor if necessary.
1850276	FF60 0003	AF) Stacker Stapler: Error in feed roller disengage operation (Fin-	operation. Feed roller HP sensor does not go OFF within 5 sec after the feed roller disengage motor starts	a-2. Replace the finisher controller PCB. a-1. Check the connector of the feed roller disengage motor and the feed roller HP sensor, and replace the motor/the sensor if necessary.
1630276	E308_8002	AF)	operation.	a-2. Replace the finisher controller PCB.
		,		b-3. Replace the finisher controller PCB.
1850281	E56F_8001	Stacker Stapler: Error in inlet roller disengage operation	Feed roller HP sensor does not come ON within 5 sec after the inlet roller disengage motor starts	1. Check the connectors of the inlet roller disengage motor and the inlet roller HP sensor, and replace the motor/the sensor if necessary.
1850282	F56F 8002	Stacker Stapler: Error in inlet roller disengage operation	operation. Feed roller HP sensor does not go OFF within 5 sec after the inlet roller disengage motor starts	Replace the finisher controller PCB. Check the connectors of the inlet roller disengage motor and the inlet roller HP sensor, and replace the motor/the sensor if necessary.
1030202	2501_0002	State of Stapes. Error in met roner alsengage operation	operation.	2. Replace the finisher controller PCB.
1850283	E577_8001	Stacker Stapler: Error in paddle rotation/up and down	Paddle rotation HP sensor does not come ON within 5 sec after the paddle rotation motor starts	Replace the paddle rotation motor and the paddle rotation HP sensor.
1850284	FF77 9003	operation Stacker Stapler: Error in paddle rotation/up and down	operation. Paddle rotation HP sensor does not go OFF within 5 sec after the paddle rotation motor starts	Replace the finisher controller PCB. Replace the paddle rotation motor and the paddle rotation HP sensor.
1830284	L377_8002	operation	operation.	2. Replace the finisher controller PCB.
1850285	E577_8003	Stacker Stapler: Error in paddle rotation/up and down	Paddle up/down HP sensor does not come ON within 5 sec after the paddle up/down motor starts	1. Check the connectors of the paddle up/down motor and the paddle up/down HP sensor, and replace the motor/the sensor if necessary.
4050206	FF77 0004	operation	operation.	2. Replace the finisher controller PCB.
1850286	E577_8004	Stacker Stapler: Error in paddle rotation/up and down operation	Paddle up/down HP sensor does not go OFF within 5 sec after the paddle up/down motor starts operation.	 Check the connectors of the paddle up/down motor and the paddle up/down HP sensor, and replace the motor/the sensor if necessary. Replace the finisher controller PCB.
1850287	E578_8001	Stacker Stapler: Error in feed belt operation (Fin-AF)	Feed belt HP sensor does not come ON within 5 sec after the feed belt shift motor starts	a-1. Check the connectors of the feed belt shift motor and the feed belt HP sensor, and replace the motor/the sensor if necessary.
1850288	FF70 0003	Charles Charles Force in fined half according (Fig. AF)	operation.	a-2. Replace the finisher controller PCB.
1820288	E3/8_8UU2	Stacker Stapler: Error in feed belt operation (Fin-AF)	Feed belt HP sensor does not go OFF within 5 sec after the feed belt shift motor starts operation.	a-1. Check the connectors of the feed belt shift motor and the feed belt HP sensor, and replace the motor/the sensor if necessary. a-2. Replace the finisher controller PCB.
1850289	E57A_8001	Stacker Stapler: Error in process stopper operation	Paper edge area HP sensor does not come ON within 5 sec after the process stopper shift motor	1. Check the connectors of the process stopper shift motor and the process tray HP sensor, and replace the motor/the sensor if necessary.
1050200	FE7A 0003	Stacker Stanley From in process	starts operation.	2. Replace the finisher controller PCB.
1850290	E3/A_8002	Stacker Stapler: Error in process stopper operation	Paper edge area HP sensor does not go OFF within 5 sec after the process stopper shift motor starts operation.	 Check the connectors of the process stopper shift motor and the process tray HP sensor, and replace the motor/the sensor if necessary. Replace the finisher controller PCB.
1850291	E57A_8003	Stacker Stapler: Error in process stopper operation	When the paper edge stopper starts operation, the stapler interferes and operation cannot	Check the connector of the process stopper shift motor, and replace the motor if necessary.
			proceed.	2. Replace the finisher controller PCB.
1850292	E57B_8001	Stacker Stapler: Error in paper rear edge drop operation (Fin- AF)	Paper edge drop HP sensor does not come ON within 5 sec after the paper rear edge drop motor starts operation.	a-1. Check the connectors of the paper rear edge drop motor and the paper rear edge drop HP sensor, and replace the motor/the sensor if necessary.
1850293	E57B_8002	Stacker Stapler: Error in paper rear edge drop operation (Fin-	The paper trailing edge pushing guide HP sensor does not detect the paper trailing edge pushing	Check the connector of the paper trailing edge pushing guide HP sensor (S113), and replace the sensor if necessary.
		AF)	guide.	Check the connector of the paper trailing edge pushing guide motor (M113), and replace the motor if necessary. Replace the finisher controller PCB.
1850294	E57C 8001	Stacker Stapler: Error in upper guide operation (Fin-AF)	Upper guide HP sensor does not come ON within 5 sec after the upper guide motor starts	a-1. Check the connectors of the upper guide motor and the upper guide HP sensor, and replace the motor/the sensor if necessary.
		,	operation.	a-2. Replace the finisher controller PCB.
1850295	E57C_8002	Stacker Stapler: Error in upper guide operation (Fin-AF)	Upper guide HP sensor does not go OFF within 5 sec after the upper guide motor starts operation.	a-1. Check the connectors of the upper guide motor and the upper guide HP sensor, and replace the motor/the sensor if necessary. a-2. Replace the finisher controller PCB.
1850296	E583_8001	Stacker Stapler: Error in stack delivery auxiliary tray operation	Stack delivery auxiliary tray HP sensor does not come ON within 5 sec after the stack delivery	a-1. Check the connectors of the stack delivery auxiliary motor and the stack delivery auxiliary tray HP sensor, and replace the motor/the sensor if
1850297	F583 8002	(Fin-AF) Stacker Stapler: Error in stack delivery auxiliary tray operation	auxiliary motor starts operation. Stack delivery auxiliary tray HP sensor does not go OFF within 5 sec after the stack delivery	necessary. a-1. Check the connectors of the stack delivery auxiliary motor and the stack delivery auxiliary tray HP sensor, and replace the motor/the sensor if
		(Fin-AF)	auxiliary motor starts operation.	necessary.
1850298	E584_8001	Stacker Stapler: Error in shutter (Fin-AF)	Shutter HP sensor does not come ON within 5 sec after the paddle rotation motor starts	a-1. Check the connectors of the paddle rotation motor and the shutter HP sensor, and replace the motor/the sensor if necessary. a-2. Replace the finisher controller PCB.
1850299	E584_8002	Stacker Stapler: Error in shutter (Fin-AF)	Shutter HP sensor does not go OFF within 5 sec after the paddle rotation motor starts operation.	a-1. Check the connectors of the paddle rotation motor and the shutter HP sensor, and replace the motor/the sensor if necessary.
1050202	FEOO 2000	Stacker Stanlar Freez in numb	Clask array of numb mataric datastad	a-2. Replace the finisher controller PCB.
1850302	F230_8000	Stacker Stapler: Error in punch operation	Clock error of punch motor is detected.	Check of punch motor Check of punch motor clock sensor (SR38)
				3. Replacement of punch unit
				4. Replacement of finisher controller PCB
1850303	E590_8001	Stacker Stapler: Error in punch operation (Fin-AF)	If the punch motor HP sensor (PS36) cannot be detected within 200 msec after the punch motor starts driving.	a-1. Check the punch motor. a-2. Check the punch motor clock sensor (SR38).
			sur surring.	a-3. Replace the punch unit.
				a-4. Replace the finisher controller PCB.
1850304	E590_8002	Stacker Stapler: Error in punch operation (Fin-AF)	If the punch motor HP sensor (PS36) is still detected after 200 msec from the start of punch motor driving.	a-1. Check the punch motor. a-2. Check the punch motor clock sensor (SR38).
			univing.	a-2. Check the punch motor clock sensor (SK38). a-3. Replace the punch unit.
				a-4. Replace the finisher controller PCB.
1850306	E590_8004	Stacker Stapler: Error in punch operation	If the punch motor HP sensor (PS36) cannot be detected at the operation switch of 2/hole/3-hole,	1. Check the punch motor.
			2-hole/4-hole (France).	Check the punch motor clock sensor (SR38). Replace the punch unit.
				4. Replace the finisher controller PCB.
1850381	E5F0_8001	Stacker Stapler: Error in saddle positioning plate	Saddle leading edge stopper HP sensor does not come ON within 5 sec after the saddle leading	Check the connector of the saddle leading edge stopper HP sensor (\$205), and replace the sensor if necessary.
			edge stopper motor starts operation.	Check the connector of the saddle leading edge stopper motor (M203), and replace the motor if necessary. Replace the saddle stitcher controller PCB.
				4. Replace the finisher controller PCB.
1850382	E5F0_8002	Stacker Stapler: Error in saddle positioning plate	Saddle leading edge stopper HP sensor does not go OFF within 5 sec after the saddle leading edge	Check the connector of the saddle leading edge stopper HP sensor (S205), and replace the sensor if necessary.
			stopper motor starts operation.	Check the connector of the saddle leading edge stopper motor (M203), and replace the motor if necessary. Replace the saddle stitcher controller PCB.
				3. Replace the saddle stitcher controller PCB. 4. Replace the finisher controller PCB.

1850383	F5F1 8000	Stacker Stapler: Error in saddle folding	Fold/feed motor rotation sensor does not come ON for 1 sec after the fold/feed motor starts	1. Check the connectors of the fold/feed motor and the fold/feed motor rotation sensor, and replace the motor/the sensor if necessary.
			operation.	2. Replace the saddle stitcher controller PCB.
1850384	E5F1 8001	Stacker Stapler: Error in saddle folding	Feed speed of the saddle folder/feeder motor becomes 5 mm or less per second.	Check the connector of the saddle folder/feeder motor sensor (S214) and the saddle folder/feeder motor (M206).
				2. Check the connection of the saddle folder/feeder motor sensor (\$214) and the saddle folder/feeder motor (M206) harnesses.
				3. Replace the saddle folder/feeder motor sensor (\$214).
				4. Replace the saddle folder/feeder motor (M206).
				S. Replace the saddle stitcher controller PCB.
				5. Replace the finisher controller PCB.
1050205	FFF1 9002	Stacker Stapler: Error in saddle folding	Home position of the paper folding roller cannot be detected by the caddle folder HD concer at	Check the connector of the saddle folder HP sensor (S229) and the saddle folder/feeder motor (M206).
1000300	E3F1_6002	Stacker Stapler. Error in Saddle folding	Home position of the paper folding roller cannot be detected by the saddle folder HP sensor at initialization.	2. Check the connection of the saddle folder HP sensor (\$229) and the saddle folder/feeder motor (M206) harnesses.
			illitalization.	
				Replace the saddle folder HP sensor (S229). Replace the saddle folder/feeder motor (M206).
				5. Replace the saddle stitcher controller PCB.
4050005	FFF2 0004	6. 1. 6. 1. 5. 1. 11. 11. 11.119		6. Replace the finisher controller PCB.
1850386	E5F2_8001	Stacker Stapler: Error in saddle roller guide HP sensor or	Saddle roller guide HP sensor does not come ON within 5 sec after the saddle guide motor starts	1. Check the connector of the saddle roller guide HP sensor (S207) and the saddle guide motor (M204).
		saddle guide motor	operation.	2. Check the connection of the saddle roller guide HP sensor (S207) and the saddle guide motor (M204) harnesses.
				3. Replace the saddle roller guide HP sensor (S207).
				4. Replace the saddle guide motor (M204).
				5. Replace the saddle stitcher controller PCB.
				6. Replace the finisher controller PCB.
1850387	E5F2_8002	Stacker Stapler: Error in saddle roller guide HP sensor or	Saddle roller guide HP sensor does not go OFF within 5 sec after the saddle guide motor starts	1. Check the connector of the saddle roller guide HP sensor (S207) and the saddle guide motor (M204).
		saddle guide motor	operation.	2. Check the connection of the saddle roller guide HP sensor (S207) and the saddle guide motor (M204) harnesses.
				3. Replace the saddle roller guide HP sensor (S207).
				4. Replace the saddle guide motor (M204).
				5. Replace the saddle stitcher controller PCB.
				6. Replace the finisher controller PCB.
1850388	F5F3 8001	Stacker Stapler: Error in saddle alignment	Saddle alignment plate HP sensor does not come ON within 5 sec after the saddle alignment	Check the connector of the saddle alignment plate HP sensor (S206) and the saddle alignment motor (M202).
			motor starts operation.	2. Check the connection of the saddle alignment plate HP sensor (S206) and the saddle alignment motor (M202) harnesses.
			motor starts operation.	3. Replace the saddle alignment plate HP sensor (\$206).
				4. Replace the saddle alignment motor (M202).
				5. Replace the saddle stitcher controller PCB.
				5. Replace the finisher controller PCB.
1950290	EEE2 9002	Stacker Stapler: Error in saddle alignment	Saddle alignment plate HP sensor does not go OFF within 5 sec after the saddle alignment motor	Check the connector of the saddle alignment plate HP sensor (\$206) and the saddle alignment motor (M202).
1830383	LJI 3_0002	Stacker Stapler. Error in Saudie diigiinient	Saudie aligiment plate his sensor does not go on within 5 sec after the saudie aligiment motor	1. Check the connector of the saddle digitilent plate fir sensor (3200) and the saddle digitilent motor (14202).
			starts eneration	2. Charly the connection of the coddle alignment plate HD concey (COC) and the coddle alignment mater (M202) have seen
			starts operation.	2. Check the connection of the saddle alignment plate HP sensor (\$206) and the saddle alignment motor (M202) harnesses.
			starts operation.	3. Replace the saddle alignment plate HP sensor (S206).
			starts operation.	Replace the saddle alignment plate HP sensor (S206). Replace the saddle alignment motor (M202).
			starts operation.	3. Replace the saddle alignment plate HP sensor (S206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stitcher controller PCB.
				3. Replace the saddle alignment plate HP sensor (S206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB.
1850390	E5F4_8001	Stacker Stapler: Error in saddle staple	starts operation. Home position cannot be detected within 500 msec after the saddle unit starts operation.	3. Replace the saddle alignment plate HP sensor (S206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connector of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209).
1850390	E5F4_8001	Stacker Stapler: Error in saddle staple		3. Replace the saddle alignment plate HP sensor (S206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connector of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses.
1850390	E5F4_8001	Stacker Stapler: Error in saddle staple		3. Replace the saddle alignment plate HP sensor (S206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (S223).
1850390	E5F4_8001	Stacker Stapler: Error in saddle staple		3. Replace the saddle alignment plate HP sensor (S206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connector of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (S223). 4. Replace the saddle stitcher motor (M209).
1850390	E5F4_8001	Stacker Stapler: Error in saddle staple		3. Replace the saddle alignment plate HP sensor (S206). 4. Replace the saddle stitcher controller PCB. 5. Replace the finisher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connector of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher motor (M209). 4. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher controller PCB.
	_		Home position cannot be detected within 500 msec after the saddle unit starts operation.	3. Replace the saddle alignment plate HP sensor (S206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (S223). 4. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher motor (M209). 6. Replace the finisher controller PCB. 6. Replace the finisher controller PCB.
	_	Stacker Stapler: Error in saddle staple Stacker Stapler: Error in saddle staple		3. Replace the saddle alignment plate HP sensor (S206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connector of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (S223). 4. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 6. Replace the finisher controller PCB. 7. Check the connector of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209).
	_		Home position cannot be detected within 500 msec after the saddle unit starts operation.	3. Replace the saddle alignment plate HP sensor (S206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (S223). 4. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher motor (M209). 6. Replace the finisher controller PCB. 6. Replace the finisher controller PCB.
	_		Home position cannot be detected within 500 msec after the saddle unit starts operation.	3. Replace the saddle alignment plate HP sensor (S206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connector of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (S223). 4. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 7. Check the connector of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209).
	_		Home position cannot be detected within 500 msec after the saddle unit starts operation.	3. Replace the saddle alignment plate HP sensor (S206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connector of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (S223). 4. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connector of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209). 2. Check the connector of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209).
	_		Home position cannot be detected within 500 msec after the saddle unit starts operation.	3. Replace the saddle alignment plate HP sensor (S206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stircher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (S223). 4. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses.
	_		Home position cannot be detected within 500 msec after the saddle unit starts operation.	3. Replace the saddle alignment plate HP sensor (S206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (S223). 4. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connector of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209). 2. Check the connector of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher motor (M209).
1850391	E5F4_8002	Stacker Stapler: Error in saddle staple	Home position cannot be detected within 500 msec after the saddle unit starts operation. Home position is still detected after 500 msec from the start of saddle unit operation.	3. Replace the saddle alignment plate HP sensor (\$206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stircher controller PCB. 6. Replace the saddle stircher controller PCB. 1. Check the saddle stircher other HP sensor (\$223) and the saddle stircher motor (M209). 2. Check the connection of the saddle stircher HP sensor (\$223) and the saddle stircher motor (M209) harnesses. 3. Replace the saddle stircher HP sensor (\$223). 4. Replace the saddle stircher motor (M209). 5. Replace the saddle stircher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stircher HP sensor (\$223) and the saddle stircher motor (M209). 2. Check the connection of the saddle stircher HP sensor (\$223) and the saddle stircher motor (M209) harnesses. 3. Replace the saddle stircher HP sensor (\$223). 4. Replace the saddle stircher HP sensor (\$223). 5. Replace the saddle stircher motor (M209). 5. Replace the saddle stircher motor (M209). 6. Replace the saddle stircher controller PCB. 6. Replace the finisher controller PCB.
1850391	E5F4_8002		Home position cannot be detected within 500 msec after the saddle unit starts operation. Home position is still detected after 500 msec from the start of saddle unit operation. Saddle paper push plate HP sensor does not come ON within 800 msec after the saddle paper	3. Replace the saddle alignment plate HP sensor (\$206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stircher controller PCB. 6. Replace the saddle stircher controller PCB. 1. Check the connector of the saddle stircher HP sensor (\$223) and the saddle stircher motor (M209). 2. Check the connection of the saddle stircher HP sensor (\$223) and the saddle stircher motor (M209) harnesses. 3. Replace the saddle stircher HP sensor (\$223). 4. Replace the saddle stircher motor (M209). 5. Replace the saddle stircher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connector of the saddle stircher HP sensor (\$223) and the saddle stircher motor (M209). 2. Check the connection of the saddle stircher HP sensor (\$223) and the saddle stircher motor (M209) harnesses. 3. Replace the saddle stircher HP sensor (\$223). 4. Replace the saddle stircher HP sensor (\$223). 5. Replace the saddle stircher HP sensor (\$223). 6. Replace the saddle stircher PS ensor (\$223). 7. Replace the saddle stircher PS ensor (\$223). 8. Replace the finisher controller PCB. 8. Replace the finisher controller PCB. 9. Replace the finisher controller PCB.
1850391	E5F4_8002	Stacker Stapler: Error in saddle staple	Home position cannot be detected within 500 msec after the saddle unit starts operation. Home position is still detected after 500 msec from the start of saddle unit operation.	3. Replace the saddle alignment plate HP sensor (\$206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connector of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (\$223). 4. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 7. Check the connector of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 7. Check the connector of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 7. Replace the finisher controller PCB. 7. Check the connectors of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Check the connection of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205) harnesses.
1850391	E5F4_8002	Stacker Stapler: Error in saddle staple	Home position cannot be detected within 500 msec after the saddle unit starts operation. Home position is still detected after 500 msec from the start of saddle unit operation. Saddle paper push plate HP sensor does not come ON within 800 msec after the saddle paper	3. Replace the saddle alignment plate HP sensor (\$206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle sither controller PCB. 6. Replace the saddle sither controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (\$223). 4. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (\$223). 4. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher motor (M209). 6. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 6. Replace the finisher controller PCB. 7. Check the connection of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Check the connection of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205) harnesses. 7. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205) harnesses. 7. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205) harnesses.
1850391	E5F4_8002	Stacker Stapler: Error in saddle staple	Home position cannot be detected within 500 msec after the saddle unit starts operation. Home position is still detected after 500 msec from the start of saddle unit operation. Saddle paper push plate HP sensor does not come ON within 800 msec after the saddle paper	3. Replace the saddle alignment plate HP sensor (\$206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stircher controller PCB. 6. Replace the saddle stircher controller PCB. 1. Check the connection of the saddle stircher HP sensor (\$223) and the saddle stircher motor (M209). 2. Check the connection of the saddle stircher HP sensor (\$223) and the saddle stircher motor (M209) harnesses. 3. Replace the saddle stircher HP sensor (\$223). 4. Replace the saddle stircher motor (M209). 5. Replace the saddle stircher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stircher HP sensor (\$223) and the saddle stircher motor (M209). 2. Check the connection of the saddle stircher HP sensor (\$223) and the saddle stircher motor (M209) harnesses. 3. Replace the saddle stircher HP sensor (\$223). 4. Replace the saddle stircher HP sensor (\$223). 5. Replace the saddle stircher motor (M209). 5. Replace the saddle stircher motor (M209). 6. Replace the finisher controller PCB. 6. Replace the finisher controller PCB. 7. Check the connectors of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Check the connection of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205) harnesses. 7. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218).
1850391	E5F4_8002	Stacker Stapler: Error in saddle staple	Home position cannot be detected within 500 msec after the saddle unit starts operation. Home position is still detected after 500 msec from the start of saddle unit operation. Saddle paper push plate HP sensor does not come ON within 800 msec after the saddle paper	3. Replace the saddle alignment plate HP sensor (\$206). 4. Replace the saddle slignment motor (M202). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (\$223). 4. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 6. Replace the finisher controller PCB. 7. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 7. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209) harnesses. 7. Replace the saddle stitcher motor (M209). 7. Replace the saddle stitcher controller PCB. 7. Check the connectors of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Check the connection of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205) harnesses. 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218).
1850391 1850394	E5F4_8002	Stacker Stapler: Error in saddle staple Stacker Stapler: Error in saddle paper push plate operation	Home position cannot be detected within 500 msec after the saddle unit starts operation. Home position is still detected after 500 msec from the start of saddle unit operation. Saddle paper push plate HP sensor does not come ON within 800 msec after the saddle paper push plate motor starts operation.	3. Replace the saddle alignment plate HP sensor (\$206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle alignment motor (M202). 5. Replace the saddle stirter controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stirtcher HP sensor (\$223) and the saddle stirtcher motor (M209). 2. Check the connection of the saddle stirtcher HP sensor (\$223) and the saddle stirtcher motor (M209) harnesses. 3. Replace the saddle stirtcher HP sensor (\$223). 4. Replace the saddle stirtcher motor (M209). 5. Replace the saddle stirtcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stirtcher HP sensor (\$223) and the saddle stirtcher motor (M209). 2. Check the connection of the saddle stirtcher HP sensor (\$223) and the saddle stirtcher motor (M209) harnesses. 3. Replace the saddle stirtcher HP sensor (\$223). 4. Replace the saddle stirtcher motor (M209). 5. Replace the saddle stirtcher controller PCB. 6. Replace the finisher controller PCB. 6. Replace the finisher controller PCB. 7. Check the connection of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Check the connection of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205) harnesses. 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate motor (M205). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate motor (M205). 7. Replace the saddle paper push plate motor (M205).
1850391 1850394	E5F4_8002	Stacker Stapler: Error in saddle staple	Home position cannot be detected within 500 msec after the saddle unit starts operation. Home position is still detected after 500 msec from the start of saddle unit operation. Saddle paper push plate HP sensor does not come ON within 800 msec after the saddle paper push plate motor starts operation. Saddle paper push plate HP sensor does not go OFF within 300 msec after the saddle paper push	3. Replace the saddle alignment plate HP sensor (\$206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle alignment motor (M202). 6. Replace the saddle stircter controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (\$223). 4. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connector of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (\$223). 4. Replace the saddle stitcher HP sensor (\$223). 5. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher motor (M209). 6. Replace the finisher controller PCB. 6. Replace the finisher controller PCB. 7. Check the connectors of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Check the connector of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205) harnesses. 7. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205) harnesses. 7. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Replace the finisher controller PCB. 7. Check the connectors of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Replace the finisher controller PCB. 7. Check the connectors of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205).
1850391 1850394	E5F4_8002	Stacker Stapler: Error in saddle staple Stacker Stapler: Error in saddle paper push plate operation	Home position cannot be detected within 500 msec after the saddle unit starts operation. Home position is still detected after 500 msec from the start of saddle unit operation. Saddle paper push plate HP sensor does not come ON within 800 msec after the saddle paper push plate motor starts operation.	3. Replace the saddle alignment plate HP sensor (S206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (S223). 4. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connector of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (S223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (S223). 4. Replace the saddle stitcher HP sensor (S223). 5. Replace the saddle stitcher MP sensor (S223). 6. Replace the saddle stitcher motor (M209). 7. Replace the saddle stitcher controller PCB. 8. Replace the finisher controller PCB. 9. Check the connectors of the saddle paper push plate HP sensor (S218) and the saddle paper push plate motor (M205). 9. Check the connector of the saddle paper push plate HP sensor (S218) and the saddle paper push plate motor (M205) harnesses. 9. Replace the saddle paper push plate HP sensor (S218) and the saddle paper push plate motor (M205) harnesses. 9. Replace the saddle paper push plate HP sensor (S218) and the saddle paper push plate motor (M205). 9. Replace the saddle stitcher controller PCB. 9. Replace the saddle paper push plate HP sensor (S218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (S218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (S218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (S218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (S218)
1850391 1850394	E5F4_8002	Stacker Stapler: Error in saddle staple Stacker Stapler: Error in saddle paper push plate operation	Home position cannot be detected within 500 msec after the saddle unit starts operation. Home position is still detected after 500 msec from the start of saddle unit operation. Saddle paper push plate HP sensor does not come ON within 800 msec after the saddle paper push plate motor starts operation. Saddle paper push plate HP sensor does not go OFF within 300 msec after the saddle paper push	3. Replace the saddle alignment plate HP sensor (\$206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle alignment motor (M202). 5. Replace the saddle sitter controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle sittcher HP sensor (\$223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle sittcher HP sensor (\$223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (\$223). 4. Replace the saddle stitcher controller PCB. 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (\$223). 4. Replace the saddle stitcher HP sensor (\$223). 5. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher controller PCB. 6. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 6. Replace the finisher controller PCB. 6. Replace the finisher controller PCB. 7. Check the connection of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Check the connection of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205) harnesses. 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205) harnesses. 7. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 8. Replace the saddle
1850391 1850394	E5F4_8002	Stacker Stapler: Error in saddle staple Stacker Stapler: Error in saddle paper push plate operation	Home position cannot be detected within 500 msec after the saddle unit starts operation. Home position is still detected after 500 msec from the start of saddle unit operation. Saddle paper push plate HP sensor does not come ON within 800 msec after the saddle paper push plate motor starts operation. Saddle paper push plate HP sensor does not go OFF within 300 msec after the saddle paper push	3. Replace the saddle alignment plate HP sensor (\$206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle alignment motor (M202). 5. Replace the saddle stirctor controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (\$223). 4. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (\$223). 4. Replace the saddle stitcher HP sensor (\$223). 5. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher motor (M209). 6. Replace the finisher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connectors of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 2. Check the connectors of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205) harnesses. 3. Replace the saddle paper push plate HP sensor (\$218). 4. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 5. Replace the finisher controller PCB. 6. Replace the finisher controller PCB. 7. Check the connectors of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 8. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 9. Replace the saddle pap
1850391 1850394	E5F4_8002	Stacker Stapler: Error in saddle staple Stacker Stapler: Error in saddle paper push plate operation	Home position cannot be detected within 500 msec after the saddle unit starts operation. Home position is still detected after 500 msec from the start of saddle unit operation. Saddle paper push plate HP sensor does not come ON within 800 msec after the saddle paper push plate motor starts operation. Saddle paper push plate HP sensor does not go OFF within 300 msec after the saddle paper push	3. Replace the saddle alignment plate HP sensor (\$206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stircher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (\$223). 4. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connector of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher PP sensor (\$223). 4. Replace the saddle stitcher HP sensor (\$223). 5. Replace the saddle stitcher HP sensor (\$223). 6. Replace the saddle stitcher MP sensor (\$223). 7. Replace the saddle stitcher motor (M209). 7. Replace the saddle stitcher controller PCB. 8. Replace the finisher controller PCB. 9. Check the connectors of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205) harnesses. 9. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (\$218). 9. Replace the saddle
1850391 1850394 1850395	E5F4_8002 E5F6_8001	Stacker Stapler: Error in saddle staple Stacker Stapler: Error in saddle paper push plate operation Stacker Stapler: Error in saddle paper push plate operation	Home position cannot be detected within 500 msec after the saddle unit starts operation. Home position is still detected after 500 msec from the start of saddle unit operation. Saddle paper push plate HP sensor does not come ON within 800 msec after the saddle paper push plate motor starts operation. Saddle paper push plate HP sensor does not go OFF within 300 msec after the saddle paper push plate motor starts operation.	3. Replace the saddle alignment plate HP sensor (\$206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle alignment motor (M202). 5. Replace the saddle sitter controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (\$223). 4. Replace the saddle stitcher controller PCB. 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (\$223). 4. Replace the saddle stitcher HP sensor (\$223). 5. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 6. Replace the finisher controller PCB. 7. Check the connection of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Check the connection of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205) harnesses. 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 7. Replace the saddle paper push plate HP sensor (\$218). 7. Re
1850391 1850394 1850395	E5F4_8002 E5F6_8001	Stacker Stapler: Error in saddle staple Stacker Stapler: Error in saddle paper push plate operation	Home position cannot be detected within 500 msec after the saddle unit starts operation. Home position is still detected after 500 msec from the start of saddle unit operation. Saddle paper push plate HP sensor does not come ON within 800 msec after the saddle paper push plate motor starts operation. Saddle paper push plate HP sensor does not go OFF within 300 msec after the saddle paper push	3. Replace the saddle alignment plate HP sensor (\$206). 4. Replace the saddle alignment motor (M202). 5. Replace the saddle stircher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher HP sensor (\$223). 4. Replace the saddle stitcher motor (M209). 5. Replace the saddle stitcher controller PCB. 6. Replace the finisher controller PCB. 1. Check the connector of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209). 2. Check the connection of the saddle stitcher HP sensor (\$223) and the saddle stitcher motor (M209) harnesses. 3. Replace the saddle stitcher PP sensor (\$223). 4. Replace the saddle stitcher HP sensor (\$223). 5. Replace the saddle stitcher HP sensor (\$223). 6. Replace the saddle stitcher MP sensor (\$223). 7. Replace the saddle stitcher motor (M209). 7. Replace the saddle stitcher controller PCB. 8. Replace the finisher controller PCB. 9. Check the connectors of the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205) harnesses. 9. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (\$218) and the saddle paper push plate motor (M205). 9. Replace the saddle paper push plate HP sensor (\$218). 9. Replace the saddle

185040	1 F5FA 8001	Stacker Stapler: Error in saddle press	The Saddle Press Position Sensor was not turned ON although 10 sec had passed after the Saddle	[Related parts]
103040	+ LSI A_0001	Stacker Stapier. Error in Saddie press	Press Motor started the operation.	Harnesses from the Saddle Stitcher Controller PCB to the Saddle Press Position Sensor
			Tress wotor started the operation.	1. Saddle Stitcher Controller PCB (UN101/1207) to Relay Connector (9P) (Unit of replacement: CABLE, SADDLE SENSOR, RIGHT)
				Relay Connector (9P) to Relay Connector (9P) (Unit of replacement: SADDLE ASSEMBLY)
				2. Relay Connector (9P) to Saddle Press Position Sensor (PS116/J913) (Unit of replacement: CABLE, PRESS SENSOR)
				- Saddle Press Motor (M108) (Unit of replacement: CLAMP ASSEMBLY)
				- Saddle Press Notion (M108) (Onit of replacement: CCAMP ASSEMBLY) - Saddle Press Position Sensor (PS116) (Unit of replacement: IC,PHOTO-INTERRUPTER,LG248NL1A)
				- Saddle Stitcher Controller PCB (UN101) (Unit of replacement: SADDLE DRIVER PCB ASS'Y)
				- Saddle Stitcher Controller PCB (UNIO1) (Unit of replacement. SADDLE DRIVER PCB ASS 1)
				[Points to note at work] When checking the harness/cable or connector, perform the following work.
				Disconnect and then connect the connector to check that there is no bent pin and cable disconnection.
				2. Visually check that the harness is not caught or open circuit.
				3. If there is any error, replace the corresponding harness/cable.
				[Remedy] Check/replace the related parts.
185040	5 E5FA_8002	Stacker Stapler: Error in saddle press	Saddle press HP sensor does not come ON within 1 sec after the saddle press motor starts	1. Replacement of saddle press motor and saddle press position sensor
			operation.	2. Replacement of stitcher controller PCB
185040	5 E5FB_8001	Stacker Stapler: Error in saddle disengage operation	Saddle lead-in roller HP sensor does not come ON within 5 sec after the saddle lead-in roller	1. Check the connectors of the saddle lead-in roller disengage motor and the saddle lead-in roller HP sensor, and replace the motor/the sensor if
			disengage motor starts operation.	necessary.
185040	7 E5FB_8002	Stacker Stapler: Error in saddle disengage operation	Saddle lead-in roller HP sensor does not go OFF within 5 sec after the saddle lead-in roller	1. Check the connectors of the saddle lead-in roller disengage motor and the saddle lead-in roller HP sensor, and replace the motor/the sensor if
			disengage motor starts operation.	necessary.
185040	B E5FC_8001	Stacker Stapler: Error in saddle knocking motor	Saddle paper knocking HP sensor does not come ON within 5 sec after the saddle knocking motor	1. Check the connectors of the saddle knocking motor and the saddle paper knocking HP sensor, and replace the motor/the sensor if necessary.
			starts operation.	2. Replace the stitcher controller PCB.
185040	9 E5FC_8002	Stacker Stapler: Error in saddle knocking motor	Saddle paper knocking HP sensor does not come OFF within 5 sec after the saddle knocking motor	1. Check the connectors of the saddle knocking motor and the saddle paper knocking HP sensor, and replace the motor/the sensor if necessary.
			starts operation.	2. Replace the stitcher controller PCB.
185041	E5FD_8001	Stacker Stapler: Error in saddle trailing edge holding shift	Saddle trailing edge holding shift HP sensor does not come ON within 5 sec after the saddle	1. Check the connectors of the saddle trailing edge holding shift motor and the saddle trailing edge holding shift HP sensor, and replace the
		motor	training edge holding shift motor starts operation.	motor/the sensor if necessary.
185041	E5FD_8002	Stacker Stapler: Error in saddle trailing edge holding shift	Saddle trailing edge holding shift HP sensor does not come OFF within 5 sec after the saddle	1. Check the connectors of the saddle trailing edge holding shift motor and the saddle trailing edge holding shift HP sensor, and replace the
		motor	training edge holding shift motor starts operation.	motor/the sensor if necessary.
185041	E5FE_8001	Stacker Stapler: Error in saddle trailing edge holding motor	Saddle trailing edge shift HP sensor does not come ON within 5 sec after the saddle training edge	1. Check the connections of the saddle trailing edge holding motor and the saddle trailing edge shift HP sensor, and replace the motor/the sensor if
			holding motor starts operation.	necessary.
185041	B E5FE_8002	Stacker Stapler: Error in saddle trailing edge holding motor	Saddle trailing edge shift HP sensor does not come OFF within 5 sec after the saddle training edge	1. Check the connections of the saddle trailing edge holding motor and the saddle trailing edge shift HP sensor, and replace the motor/the sensor if
			holding motor starts operation.	necessary.